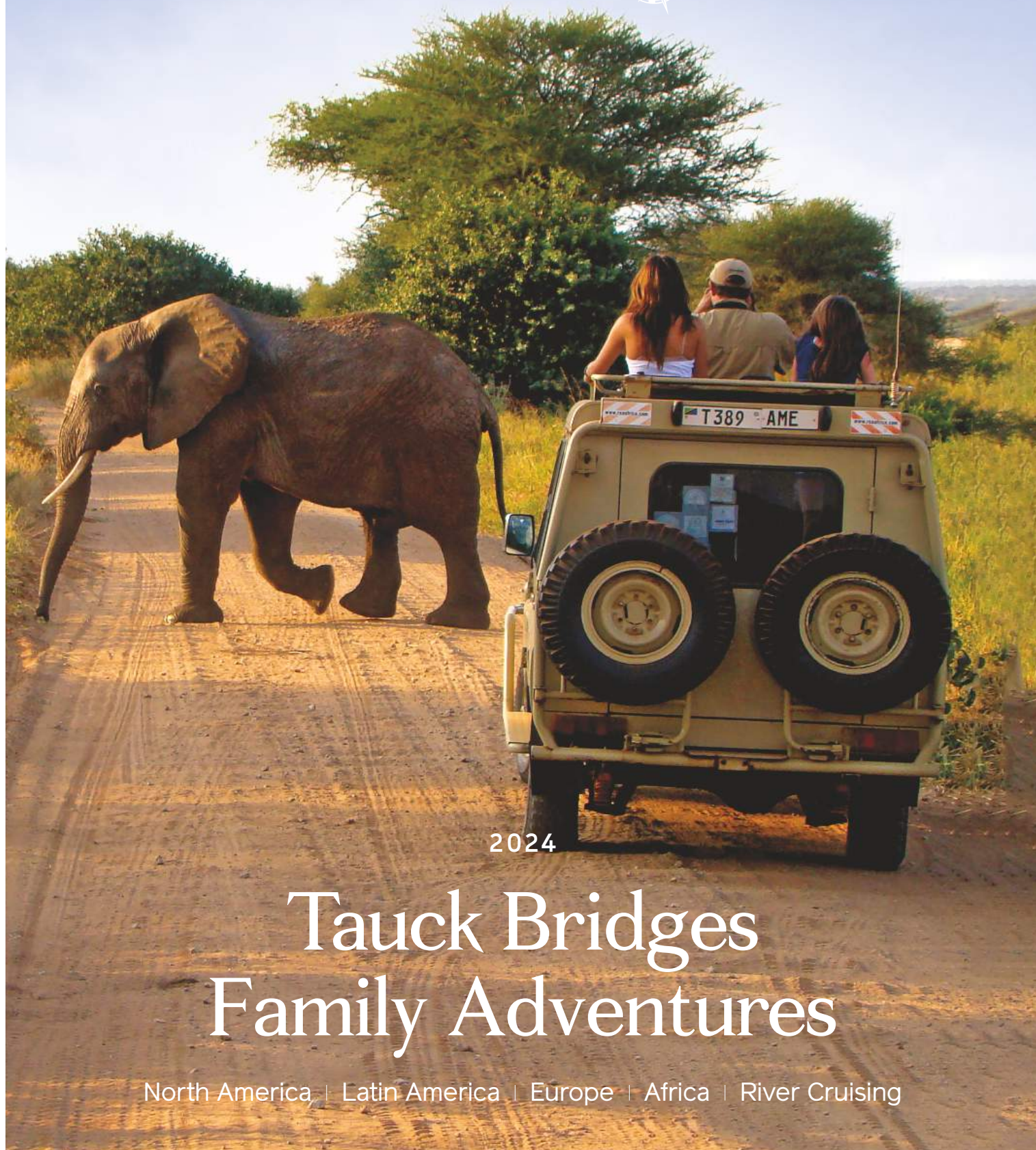


TAUCK



2024

# Tauck Bridges Family Adventures

North America | Latin America | Europe | Africa | River Cruising

# Vacation memories that truly last lifetimes

No matter how long ago or how young – or young at heart – the traveler, the memories we make on our favorite vacations remain as vibrant as if they happened yesterday

Our family will never forget our first Tauck Bridges vacation out West in 2003, where our sons met cowboys, lassoed bales of hay, and woke up at dawn to share a very special sunrise with Kiki and myself in the Grand Canyon, when the sun painted it with ever-changing colors just for us. Moments of togetherness like these, while fleeting in real time, are forever preserved in our memories, taking us back to that vacation whenever we think of them.

We had the pleasure of speaking with the Schwartz family who traveled with us the year we launched Tauck Bridges and were delighted to find that their memories of *Cowboy Country*, some 20 years later, inspired a love of travel that continues today. You can read about them on page 4. You'll also find family photos of our guests having the time of their lives on their vacation throughout the pages of this brochure. We not only enjoy seeing these ourselves, but take special delight in sharing them with guests interested to know what kind of activities await on our Tauck Bridges journeys. Truth be told, just looking at the smiles on the faces of the families who traveled with us brings joy to all of us here at Tauck Bridges too.

We hope as you browse through the journeys we've designed for families like yours, you'll discover some place new and exciting you'll want to explore with your loved ones. Wherever you choose to travel, the memories you'll share are sure to be priceless.



A handwritten signature in black ink that reads "Dan". The signature is written in a cursive, flowing style.

Daniel W. Mahar, CEO





*Ride an Ice Explorer on Wonders of the Canadian Rockies*

## North America

- 18 Red Rocks and Painted Canyons - 8 Days
- 22 Cowboy Country - 8 Days
- 24 Alaska: Call of the Wild - 8 Days
- 26 Wonders of the Canadian Rockies - 7 Days

## European River Cruising

- 30 Blue Danube: Family Riverboat Adventure - 8 Days ↔
- 34 Castles on the Rhine: Family Riverboat - 8 Days ↔ Adventure
- 36 Bon Voyage! France Family River Cruise - 8 Days
- 38 Family Fun Along the Seine: Paris to Normandy - 8 Days
- 40 Douro Discovery: A Family River Cruise - 10 Days in Portugal plus Madrid
- 42 Holiday Magic: Danube Family River Cruise - 8 Days ↔
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- 48 Grand European Family Holiday - 12 Days
- 52 Italia Bella: Rome to Venice - 8 Days
- 54 The Sweet Life: Rome & Sorrento - 7 Days
- 56 Castles & Kings: London to Paris - 8 Days
- 58 Alpine Adventure - 8 Days
- 60 Ireland Forever - 8 Days

## Exotics

- 64 Galápagos: Wildlife Wonderland - 8 Days
- 68 Costa Rica: Jungles & Rainforests - 8 Days
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↔ River cruise operates in two directions - north / south or east / west



A photograph of two women standing on a stone wall, looking out over the Grand Canyon. The woman on the left is wearing a bright blue jacket, and the woman on the right is wearing a grey sweater. The canyon is vast and layered, with warm, reddish-brown tones. The sky is a soft, hazy blue.

We're a company, and a family, of passionate travelers – we know how truly special it is to spend quality time together on a vacation. Tauck Bridges family journeys are specially crafted to engage every age and generation with hands-on adventures designed to change families' lives by broadening knowledge and fulfilling dreams.

With 20 family vacations to choose from, including European river cruises and journeys to Africa and the Galápagos, we keep raising the bar to find new ways to connect your family more deeply with the places you explore. Tauck Bridges opens a world of extraordinary travel for your family to create shared memories that last lifetimes.

# Travel beyond ordinary™

*Grand Canyon National Park*



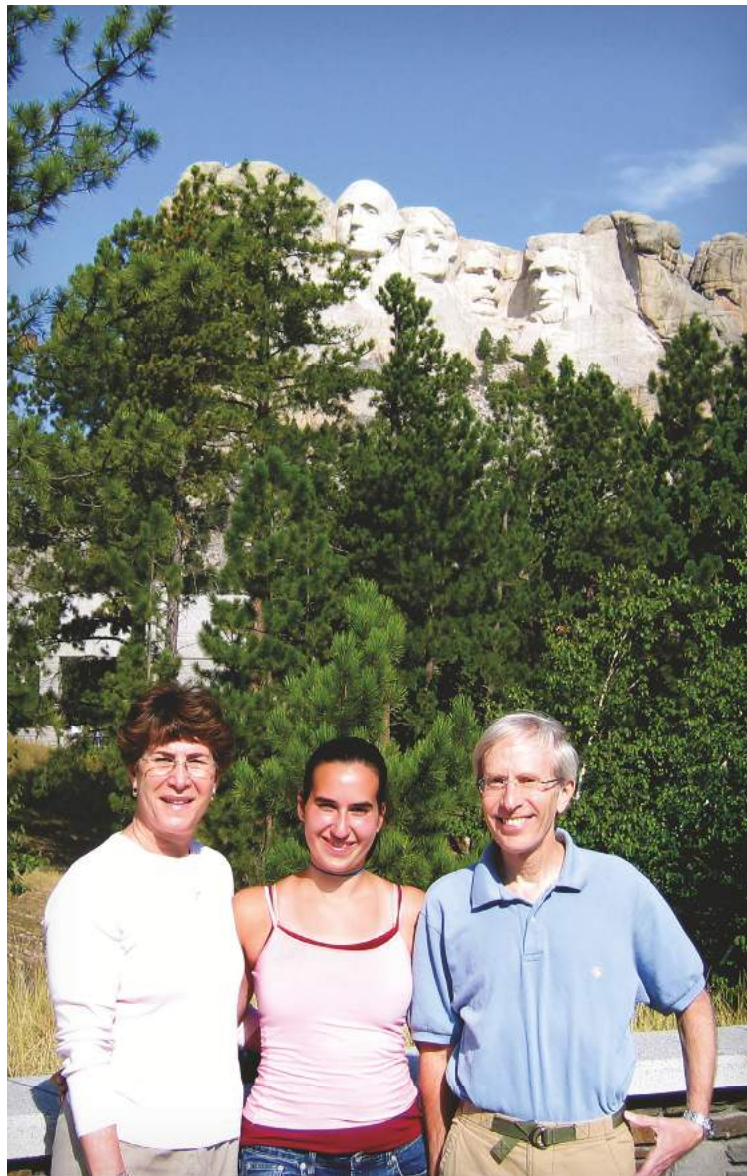


Named to  
*Travel + Leisure's*  
"World's Best" list for  
25 consecutive years



A SPECIAL GUEST STORY

# Lasting travel memories



## Reflections on one of our first Tauck Bridges trips 20 years ago.

Travel has a way of staying with you in moments that transcend time, bringing you back to the places, people and experiences that inspired you the most. Families who travel with us often write that their trip was a once in a lifetime experience they'll never forget, and as one guest recently wrote, "Nothing is more priceless than traveling the world with your family!"

The Schwartz family agree. They took one of our first Tauck Bridges trips in 2003, when Judy, Ed and their 15-year-old daughter Lisa went on *Cowboy Country*.

Lisa recalled her excitement at seeing a moose and a bear, Old Faithful, the friend she met and kept in touch with until college – and exploring Yellowstone, a place she learned about in school and longs to visit again. Judy and Ed, impressed by the way Tauck takes care of its guests and the value they receive on every Tauck trip, fondly recalled their time at the TA Guest Ranch and the Ranch at Ucross, Mt. Rushmore, the cowboy boots they bought in Cody and still have – and Cody's Buffalo Bill Center of the West. Their visit to the Buffalo Bill Center impressed them so much that they paid for annual museum memberships for local families for several years. "We have a model that when we leave a museum, we pay for a local family to enjoy it too. It feels good to help others when we can."

Did their trip inspire a love of travel? Lisa replied with a resounding "yes," especially when wildlife is involved. And Judy and Ed, first timers with Tauck Bridges 20 years ago, have traveled with Tauck to exotic places like Australia & New Zealand and Japan, saying that wherever they go, "Tauck gets it right!"

*(Taken in 2003 on Cowboy Country, all photos on pages 4 and 5 are courtesy of Edward and Judy Schwartz)*





“

*Our Tauck Bridges trip inspired our love of travel. We visited Yellowstone, a place Lisa had learned about in school. It was great for her to see it in person.”*

Judy Schwartz

TAUCK BRIDGES GUEST







*Kayaking in the Galápagos*





# Effortless Travel

We believe that a family vacation should be fun for everyone, which is why we take care of everything you need for a great trip every step of the way. We've spent years researching and planning trips all ages and generations will enjoy, seeking out the best kid-friendly hotels, creating itineraries designed to wow the youngest to the oldest, and including virtually every expense in one upfront price. Not only can you leave your cares at home when you travel with Tauck Bridges, you'll have peace of mind knowing that we'll handle all the details for you so you can be present every moment with your family.

- **Leave all the day-to-day details to us.** Our Tauck Directors travel with you and manage everything for you, from planned daily activities to tipping, so you can immerse in the moment and not in the work
- **Stay in spectacular places.** We choose the best accommodations in ideal locations, with swimming pools when possible, where impeccable service and personal amenities cater to your family's interests
- **Enjoy unforgettable experiences.** We orchestrate after-hours and early morning visits to landmark sites, palace dinners, cultural performances and insider access to places unavailable on your own
- **We make it easy to see the sights.** Don't worry about how you will get from place to place because we've lined up motor coaches, boats, flightseeing planes, trains and more to take you where you need to go
- **Skip the lines and the crowds.** We make the most of your time by securing tickets and paying admission fees for you and seamlessly orchestrating sightseeing at the best times to avoid waiting on line
- **We've got it covered.** Every trip includes hotels, most meals, sightseeing, on-tour transportation, airport and train transfers, gratuities and more, along with outdoor activities for vacation fun

It all adds up to priceless family travel advantages not available when traveling on your own!



# Fun for all ages...

*Interactive family fun on a Tauck Bridges vacation comes in all shapes and sizes, with a mix of enriching group activities and free time to do as you choose! Come together for cooking classes, chocolate tastings, picnics, pottery painting, pizza making, private cruises, waltzing lessons, train rides, rafting trips and more, sharing multigenerational adventures and priceless family time in exciting places all over the world.*



*Spend two nights at Lake Powell where boats, flightseeing and a jeep ride are fun for all! (p. 22)*



*Spot African wildlife up close and personally during private game drives with a window seat for everyone on a grand family safari in amazing Tanzania. (p. 70)*



*Learn what it's like to be a cowboy on a real-life Western ranch where you'll meet a horse whisperer and go horseback riding too! (p. 18)*



*Explore picturesque towns along the Danube River on a bicycle excursion with an expert local guide. (p. 30)*





*Join your fellow family adventurers on a fun-filled hike as you explore lava-topped Islands with expert naturalists who share insights about the landscapes and wildlife that make your cruise to the Galápagos unlike any other trip in the world. (p. 64)*



*Zip line through the treetops in a rainforest in Costa Rica as you experience a bird's-eye-view of this tropical paradise. (p. 68)*



*Make an authentic pizza dinner for your family in Florence, Italy, when a professional pizza maker shares his recipe with you. (p. 52)*





*Tauck Director Chris Mancini on Tanzania: A Grand Family Safari*



# Guided By The Best

## Our Tauck Directors are the World's Best Travel Companions

Part storytellers, part magicians and always at your service, our Tauck Directors (we call them “TDs”) travel with you throughout your journey. Family travel specialists hand-selected for their experience, passion for travel and caring personalities, they are experts at keeping all ages and generations engaged and on time without missing a beat. They make history come alive in the places you explore together, celebrate cultural traditions with shared discoveries and introduce natural wonders and wildlife up close and personally. They not only take care of all the day-to-day details for your family, they make every day fun and carefree for the young – and the young at heart.

## Our Local Guides and Experts Welcome You to Their World

We believe that the best way to experience an authentic look at someplace new is through the eyes of the people who know it best. Along with our Tauck Directors, our expert local guides show you the must-see sights and hidden gems of the destinations you visit, sharing stories and insights about daily life, past and present, answering any questions you may have and taking you inside places you couldn't go on your own. You'll also meet cowboys, chefs, artists, dancers, tribal villagers, royalty and more who invite you to learn all about their world, with tastings, demonstrations and hands-on activities for meaningful connections – and memories – that make all the difference in an unforgettable family vacation.







See Michelangelo's painted fresco in the Sistine Chapel on an after-hours visit without lines. (p. 52)



Enjoy a special evening of medieval fun and games during an exclusive dinner at a well-preserved 12th-century castle on your family's Rhine river cruise. (p. 34)



An exciting Class II white water river-rafting excursion is part of the family fun included on Costa Rica: Jungles & Rainforests. (p. 68)



Learn how to pan for gold like the prospectors do when you visit a historic gold mine on Alaska: Call of the Wild. (p. 24)





Meet the Maasai in a tribal village. (p. 70)

# Uniquely Tauck

*Unique and exclusive access makes your family vacation unlike any other. It's not just about the places you visit – it's how your family experiences them that makes all the difference on your trip.*

With Tauck Bridges, you'll explore places differently than you would with anyone else, enjoying included experiences designed with shared enrichment in mind. Go inside must-see sites like the Sistine Chapel, without crowds or long lines. Meet locals who share their passions with you. Learn how to make cheese, pizza, and marzipan art; how to dance the waltz and Tarantella, and what it's like to live in a castle. Discover a world of family traditions, hands-on. Relive history where it was made. And make lasting connections that bridge cultures and generations like only our family trips can.



# Find Your Perfect Trip

## Wildlife Watching

- 24 Alaska: Call Of The Wild
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- 70 Tanzania: A Grand Family Safari

## Natural Wonders

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## Landmark Sites

- 60 Ireland Forever
- 56 Castles & Kings: London To Paris
- 34 Castles on the Rhine: Family Riverboat Adventure
- 42 Holiday Magic: Danube Family River Cruise
- 30 Blue Danube: Family Riverboat Adventure
- 38 Family Fun Along The Seine: Paris To Normandy
- 48 Grand European Family Holiday
- 40 Douro Discovery: A Family River Cruise In Portugal plus Madrid
- 36 Bon Voyage! France Family River Cruise
- 54 The Sweet Life: Rome & Sorrento
- 52 Italia Bella: Rome To Venice

24



26



22



18



68



64



72











Kenai River,  
Alaska: Call of the Wild





# North America

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## Family fun in the wild west

The sky's the limit when it comes to the fun you'll have in the national parks and rodeo towns of the western United States. Visit dude ranches that bring out the cowboy in everyone and go into painted canyons, grand and river-carved, on hikes, rafts and horseback rides. Explore the Grand Canyon with a field instructor. Raft down the Colorado River. Flightsee over Lake Powell. Saddle up for a guided trail ride in Bryce Canyon and read the rocks in Zion, millennia old. Reserved stays inside sought-after national park lodges let you enjoy these natural treasures without the day's crowds.

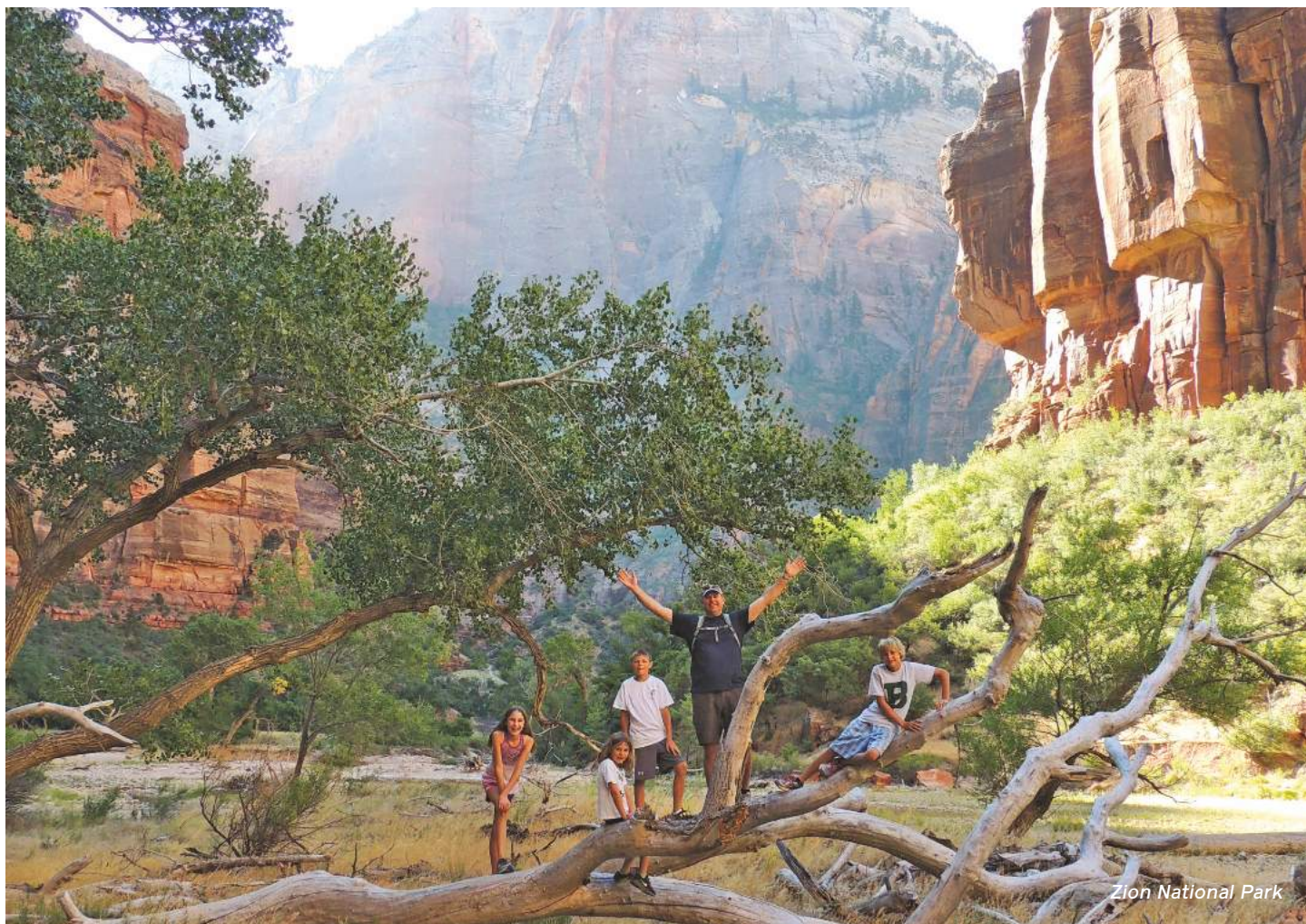
## Canada's Rocky Mountain majesty

Discover the wonders of Canada's national parks from wilderness resorts and a castle hotel renowned for scenic settings and outdoor adventures. You'll hike around lakes, glacially made. Raft the whitewater of Athabasca River. Ride an *Ice Explorer* atop a prehistoric glacier. Spot wildlife along the Icefields Parkway and soar to the top of Sulphur Mountain by gondola for a dinner that rewards with astounding views and mountain memories that never get old.

## Awesome Alaska adventures

Experience America's frontier playgrounds with locals who call Alaska home. Meet sled dogs in training and an Iditarod champ. Visit a family homestead and a wildlife center for orphaned animals. Flightsee near Denali, jet boat, ride the rails, hike, kayak, fish and pan for gold. It's all included with stays at wilderness lodges steeped in the call of the wild.





# Red Rocks and Painted Canyons

*Share nature's handiwork together with your family in three great national parks of the Southwest*

**8 DAYS FROM \$4,490**

## 1. Arrive Phoenix

**Tour begins: 5:30 PM, The Westin Kierland Resort & Spa.** A transfer is included from Phoenix Sky Harbor International Airport to The Westin Kierland Resort & Spa. This evening, we invite you to join us for a welcome reception and dinner, where you will meet the other families who will be traveling with you. **Meals D**

## 2. Sedona & the Grand Canyon

Drive across desert landscapes for a visit to Sedona, a city that is surrounded by towering red-rock formations that will

bowl you over with their beauty. You'll have free time for lunch and soaking up a bit of local color in a place famed for its arts scene and easygoing atmosphere. Drive on to find more awe-inspiring scenery waiting for you at the Grand Canyon. Your first sight of the canyon spreading out before you, under the vast open sky, will be hard to forget; geologists say that half of the Earth's history can be traced in the canyon's rocks, buttes, and mesas. Take a guided two-hour walk along the South Rim with an instructor from the Grand Canyon Field Institute; you never know when a mule deer or an elk might make a surprise appearance in this cactus-studded landscape. You'll spend the night near the rim of the canyon in Grand Canyon National Park;



## Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS – Filmed narratives by Ken Burns and Dayton Duncan enhance your exploration of Grand Canyon, Zion and Bryce Canyon national parks
- Family fun includes rafting on the Colorado River, a Bryce Canyon trail ride, and an off-road slot canyon excursion in the Navajo Nation
- Get insider information about the Grand Canyon on a guided educational walk along the South Rim with a Grand Canyon Field Institute instructor
- Take off on an included flightseeing adventure over Lake Powell in Glen Canyon National Recreation Area for amazing views
- Stay inside-the-park in Grand Canyon, Bryce and Zion National Parks, bringing you up-close to these natural treasures without crowds.



*Your family will discover new places on new adventures, such as exploring Bryce Canyon National Park by mule.*

after the crowds depart for the day, your family enjoys a wonderful opportunity to take in the sunset and hear the unmistakable nighttime sounds of the canyon – and possibly even the eerily rustling winds. You'll have a choice of restaurants to choose from this evening. **Meals BD**



“

We traveled with our family of 9;  
I can't imagine any trip could be  
more special and spectacular –  
everything was perfect. Our Tauck  
Director went above beyond.”

Pat and Dennis Brown

TAUCK GUESTS

### 3. The Canyon's east rim & Lake Powell

Spend the morning at leisure exploring the canyon as you please before driving to the East Rim. You'll stop at a variety of lookout points, each providing a different perspective. Then it's on to Page, Arizona, where you'll stay at Lake Powell in Glen Canyon National Recreation Area for the next two nights; your resort on the lake offers many watersport activities. Join us for a private pizza party this evening, weather permitting. **Meals BLD**



# Stay inside the National Parks

*Experience the national parks as a true insider, sunrise to sunset and after the day crowds depart, with stays at lodges in the heart of the parks.*



**Zion Lodge**  
*Zion National Park, Utah*

A member of Historic Hotels of America and the only lodging inside the 146,000 acres of Zion National Park, Zion Lodge boasts the look of a classic rustic inn.



**The Lodge at Bryce Canyon**  
*Bryce Canyon National Park, Utah*

Listed on the National Register of Historic Places, The Lodge at Bryce Canyon is the only accommodation that is in the heart of the park.



**Kachina Lodge**  
*Grand Canyon National Park, Arizona*

Steps from the South Rim of the Grand Canyon, Kachina Lodge is also within walking distance of paths that follow the Rim Trail – the views are head-turning wherever you look.

## 4. Flightseeing & a slot canyon walk

Weather permitting, take off on an included flightseeing\* excursion this morning over Lake Powell – you'll get an amazing perspective of the area and one of the largest man-made bodies of water. Today, you also have the option to go on a four-hour flightseeing excursion to Monument Valley, where magnificent sandstone masterpieces tower at heights of up to 1,000 feet; additional charges apply – see details below. This afternoon, head out in a 4x4 vehicle for a guided tour of a mysterious Navajo Nation slot canyon. The remote canyons found here are revered for their special beauty and changing color as the sun moves overhead. Dinner is at leisure at your resort this evening. **Meals BLD**

## 5. Rafting on the Colorado River

Bring your sunblock and spirit of adventure for a float trip aboard a pontoon raft\* down the Colorado River through Glen Canyon; you'll have an opportunity to spot the animals living in this unique sandstone landscape. Enjoy a change of pace and scenery this afternoon when you head north to Bryce Canyon National Park for an overnight stay at the only lodge located right inside the park. Stargazing is excellent here so be sure to look skyward tonight. **Meals BLD**

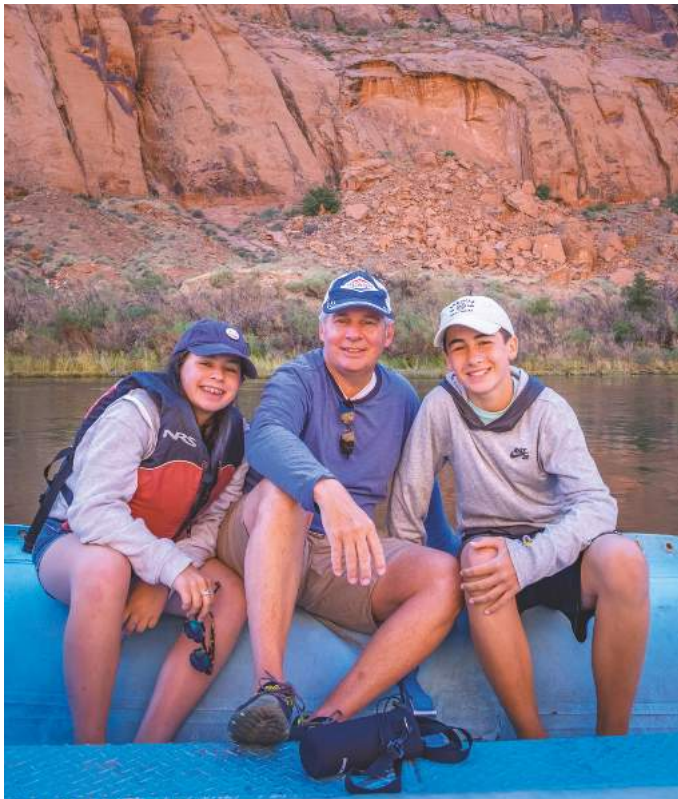
## 6. Saddle up in Bryce Canyon

Wake up to Mother Nature's palette of brilliant colors in the canyon this morning; the weird, whimsical hoodoos and intricately carved pillars of rock may remind you of fairy tale castle turrets – or extraterrestrials. They put on a magnificent "performance" as the rising sun plays over them – so you may want to get up extra early at your inside-the-park lodge and walk a short distance to catch the show! Weather permitting, saddle up for a trail ride\* on a horse or a mule with a cowboy who points out hidden geologic sights. Or spend the morning as you wish; Bryce Canyon is home to an ever-changing world of naturally carved amphitheatres, rocky spires, gravity-defying bridges, balancing rocks, and sculpted limestone cliffs. This afternoon, depart for Zion National Park filled with windswept red cliffs, hidden canyons, weeping rocks, and a valley floor carved by a river and furnished with vegetation. Your stay at Zion National Park will be memorable as the canyon landscapes are some of the most scenic in all of North America – and home to 78+ species of mammals. Dine at leisure this evening. **Meals BLD**

## 7. Explore Zion National Park

Spend the morning as you wish, "reading" the rocks in Zion's cliff-and-canyon landscape or hiking through narrow pink gorges and dramatic canyons – eight different rock strata, deposited over the course of 200 million years, and





*Rafting with your family on the Colorado River through Glen Canyon provides some human and natural history stories.*

creamy-pink Navajo sandstone cliffs soaring high above you. Early pioneers called this land paradise. This afternoon, you're off to experience something completely different – the jaw-dropping neon-bright world of Las Vegas, which was extravagantly crafted by visionaries and glittering entertainers. You'll stay at the Four Seasons Hotel Las Vegas and have time to enjoy the swimming pool. Join us for a fun-filled farewell dinner at your hotel. **Meals BD**

### Monument Valley Option – \$349

An optional flightseeing adventure\* from Page, Arizona, takes you to these tribal lands where countless classic western films have been set for a close-up view of local life with a Navajo guide. En route by plane, you'll get astonishing views of the landscape of sandstone buttes, mesas, and spires that have inspired generations past – and now inspires your family.



## 8. Journey home from Las Vegas

**Tour ends: Las Vegas.** A transfer is included to Harry Reid International Airport from the Four Seasons Hotel Las Vegas. Fly home anytime; checkout time at the hotel is 12:00 PM. Allow two hours for your flight check-in. **Meals B**

### 2024 DATES

**Mar 24, 31   Apr 13, 14   Jun 2, 9, 16, 22, 29   Jul 7, 20, 27, 28**  
**Aug 11   / = Sold Out!**

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

#### August

Double \$4,990   Triple \$4,690   Quad \$4,490   Single \$6,117

#### March - July

Double \$5,290   Triple \$4,990   Quad \$4,790   Single \$6,433

### 2024 PRICE INCLUSIONS

18 meals (7 Breakfasts, 4 Lunches & 7 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+;** children must be 7+ for mule / horseback riding, 4+ for rafting. Children under 18 must be booked in a room with at least one adult. Quadruple accommodations are not available for four adults. Monument Valley: Additional \$349 per person. **\$200 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1	<b>THE WESTIN KIERLAND RESORT &amp; SPA</b>	Scottsdale, AZ
Night 2	<b>KACHINA LODGE</b>	Grand Canyon, AZ
Night 3,4	<b>LAKE POWELL RESORT</b>	Page, AZ
Night 5	<b>THE LODGE AT BRYCE CANYON</b>	Bryce Canyon Nat'l Park, UT
Night 6*	<b>ZION LODGE</b>	Zion Nat'l Park, UT
Night 7	<b>FOUR SEASONS HOTEL LAS VEGAS</b>	Las Vegas, NV

\*Tours of Apr 13 and Jun 22 and 29 will stay at Springhill Suites by Marriott, Springdale Zion National Park.

Airfare is additional. For activities marked with an asterisk (\*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Hotels in the remote canyons of the Southwest, although chosen from the best available, may not compare with facilities found in more populated areas. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 2 / Pace Level 3**





# Cowboy Country

*Explore icons of the west with two-night stays inside Grand Teton and Yellowstone national parks*

**8 DAYS FROM \$4,290**

## 1. Arrive Jackson, Wyoming

**Tour begins: 5:45 PM, Jackson Lake Lodge.** A transfer is included from the Jackson Hole Airport at the base of the Tetons to Jackson Lake Lodge in Grand Teton National Park. Enjoy a welcome reception and dinner. **Meals D**

Yellowstone National Park, where your historic inn is located inside the park near famous Old Faithful geyser. Enjoy some free time for a walk around Geyser Basin and have dinner tonight at your inn. **Meals BD**

## 2. Snake River rafting & Mormon row

On a gentle morning float trip\* along the Snake River, your guide shares the area's history and geology and helps you spot river otters, birds of prey, elk – and maybe a moose. Following a chuck wagon lunch, enjoy time to explore the town of Jackson and drive to Grand Teton National Park's Mormon Row Historic District. The evening is free. **Meals BL**

## 3. American Indian art & geysers

Explore the American Indian artwork and artifacts on display in the park's Colter Bay Visitor Center before traveling to





## Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS – Filmed narratives by Ken Burns and Dayton Duncan, made exclusively for Tauck, offer compelling stories of the people and events that created our national parks
- Float down the Snake River through Grand Teton National Park as a guide tells you about the park and helps you spot the wildlife
- Experience the excitement of the Cody Nite Rodeo stunt show in Cody, Wyoming, featuring bull and bronco riding, roping, and barrel racing
- At a working cattle ranch with a legendary history, learn about the gentle art of horse whispering and go horseback riding

### 4. Yellowstone's thermal wilderness

A park expert spends the day exploring with you as you learn firsthand about Yellowstone's unique history and wildlife. Keep your eyes peeled and you'll see some of the 10,000 hot springs in the park; the landscape is home to two-thirds of all the gushing geysers in the world. **Meals BLD**

### 5. Buffalo Bill and the Cody Nite Rodeo

Drive to Cody and visit the Buffalo Bill Center of the West. The town was founded by William "Buffalo Bill" Cody, a folk hero who spread his love of the West through Buffalo Bill's Wild West show. Dinner is followed by the Cody Nite Rodeo, featuring bronco riding, bull riding, and team roping. **Meals BD**

### 6. Bighorn vistas & the cowboy life

Drive through the Bighorn Mountains to the TA Guest Ranch for a visit that includes insights from a horse whisperer as well as a horseback ride\* or ride in a wagon. Tonight, your family has an opportunity to enjoy a campfire after dinner at The Ranch at Ucross. **Meals BLD**

### 7. Crazy Horse & Mount Rushmore

Visit the Crazy Horse Memorial, a 22-story-high Lakota warrior being carved into the side of Thunderhead Mountain.

At Mt. Rushmore, gaze up at the colossal granite heads of four US presidents: Washington, Jefferson, Lincoln, and Theodore Roosevelt. Travel onward to your Black Hills lodge for our farewell dinner. **Meals BLD**

### 8. Journey Home

**Tour ends: Keystone, South Dakota.** Fly home anytime; a transfer from the K Bar S Lodge in Keystone to Rapid City Regional Airport is included. Please allow a minimum of two hours for flight check-in at the airport. **Meals B**

#### 2024 DATES

Jun 9, 11, 16, 18, 23, 25, 30 Jul 2, 7, 9, 14, 16, 21, 28 Aug 4, 11  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

#### 2024 PRICE PER PERSON

##### August 11 – 31

Double \$4,990 Triple \$4,490 Quad \$4,290 Single \$6,446

##### June – August 10

Double \$5,490 Triple \$4,990 Quad \$4,790 Single \$6,946

#### 2024 PRICE INCLUSIONS

17 meals (7 Breakfasts, 4 Lunches & 6 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age:** 8+; children must be 12+ to horseback ride on their own; 6+ to raft on Snake River; children 8-11 must be accompanied by guardian or parent on separate horse – under 8 may ride in the corral with wrangler leading the horse. Children under 18 must be booked in a room with at least one adult. Prices for triple and quad accommodations are based upon use of two double beds in each room. Quad accommodations are not available for four adults. **\$200 Child Savings: Children 12 and under**

#### 2024 PREMIER ACCOMMODATIONS

Night 1,2	<b>JACKSON LAKE LODGE</b>	Grand Teton Nat'l Park
Night 3,4	<b>OLD FAITHFUL INN</b>	Yellowstone Nat'l Park
Night 5	<b>HOLIDAY INN® CODY AT BUFFALO BILL VILLAGE</b>	Cody, WY
Night 6	<b>THE RANCH AT UCROSS</b>	Clearmont, WY
Night 7	<b>K BAR S LODGE</b>	Keystone, SD

Airfare is additional. For activities marked with an asterisk (\*) participation is at your own risk and a signed liability waiver will be required. Hotels are renowned for their locations, but may not compare to facilities and services found in more populated areas. Certain exceptions may apply (will be advised at booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 2 / Pace Level 3**





# Alaska: Call of the Wild

*Multiple outdoor adventures include flightseeing, jet boating, hiking, geocaching, and gold panning*

**8 DAYS FROM \$5,590**

## 1. Arrive Anchorage

**Tour begins: 6:00 PM, The Hotel Captain Cook.** Transfers are included upon your arrival at Anchorage International Airport to The Hotel Captain Cook. Meet your fellow family explorers at our welcome dinner tonight. **Meals D**

## 2. Jet boat adventure & treasure hunting

Visit a sled dog kennel to meet an Iditarod champion and his high-energy sled dogs, then it's off for a jet boat\* ride and a nature walk with a naturalist guide. Arrive at your wilderness lodge this afternoon and join in a geocaching game. **Meals BLD**

## 3. Lake hike & family homestead visit

Take a guided hike at Talkeetna Lake with a naturalist guide as you hear stories about the region's native people. After





## Uniquely Tauck

- Venture into the wilderness on a jet boat ride in the mountains, a fjord cruise in Resurrection Bay and a hike around Talkeetna Lake
- Meet an Iditarod musher and his sled dogs, and visit a family of longtime Alaskan homesteaders
- Activities include panning for gold, a geocaching treasure hunt, flightseeing over Denali National Park and a choice of family fun on Kenai Peninsula

lunch, drive to Trapper Creek to meet a family of modern pioneers at their Alaskan homestead; end the day with campfire traditions – and s'mores – at your lodge. **Meals BL**

### 4. Flightseeing near Denali

Weather permitting, take off from Talkeetna Airport on a chartered flightseeing excursion over the foothills of Denali National Park for a chance to view the ice-clad summit of the mountain. Touch down in Anchorage and head to the Alaska Native Heritage Center, where a tour will give insights and share local cultural traditions with you. Next up is a drive to Seward on the Kenai Peninsula, a gateway to Kenai Fjords National Park, where glaciers flow from an icefield into coastal fjords. Dinner is at leisure at your lodge. **Meals BLD**

### 5. Wilderness fun on the Kenai Peninsula

Seward and the Kenai Peninsula provide the perfect setting for your choice of outdoor activity. They include a guided hike to Exit Glacier, sea kayaking\* on Resurrection Bay, or a float trip in the Kenai River Valley. This afternoon, you'll have an opportunity to visit the Alaska Sealife Center, where marine mammals are rehabilitated. Dine at a local restaurant in Seward this evening. **Meals BLD**

### 6. Cruise Resurrection Bay

The day begins with a full-day fjord cruise on Resurrection Bay to view a tidewater glacier and local wildlife. Look for seabirds taking flight from their cliffside nests. Spy sea lions and harbor seals sunning on rocks, and look down as whales glide gracefully below the water's surface. **Meals BL**

### 7. Wildlife, gold panning & a fond farewell

Visit the Alaska Wildlife Center this morning to meet orphaned animals in rehabilitation, before taking a short trip to the historic Crow Creek Gold Mine for a barbecue lunch and a hands-on lesson in the art of gold panning with a real prospector. Drive to Anchorage this afternoon and join us for a farewell reception and dinner. **Meals BLD**

### 8. Journey Home

**Tour ends: Anchorage.** Fly home anytime. A transfer from the Hotel Captain Cook to Anchorage International Airport is included. Allow two hours for check-in. **Meals B**

### 2024 DATES

Jun 1, 8, 15, 19, 22, ~~26~~ Jul 6, 8, ~~13~~, 15, 20, 27 Aug 3, 10, 14  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

**Jun 1 - 4, August 14**

Double \$ 6,390 Triple \$ 5,890 Quad \$ 5,590 Single \$ 7,914

**Jun 5 - August 13**

Double \$ 6,790 Triple \$ 6,290 Quad \$ 5,990 Single \$ 8,314

### 2024 PRICE INCLUSIONS

18 meals (7 Breakfasts, 6 Lunches & 5 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age:** 8+ Children under 18 must be booked in a room with at least one adult. Quadruple accommodations are not available for four adults. **\$300 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1	<b>THE HOTEL CAPTAIN COOK</b>	Anchorage
Night 2,3	<b>TALKEETNA ALASKAN LODGE</b>	Talkeetna Park
Night 4,5,6	<b>SEWARD WINDSONG LODGE</b>	Seward
Night 7	<b>THE HOTEL CAPTAIN COOK</b>	Anchorage

Airfare is additional. For activities marked with an asterisk (\*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Ask at booking for details. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 3 / Pace Level 3**





# Wonders of the Canadian Rockies

*Outdoor family adventure in Canada's fabulous Banff and Jasper national parks*

7 DAYS FROM \$4,990

## 1. Arrive Calgary and on to Lake Louise

**Tour departs: 1:00 PM, Calgary International Airport.** For guests spending the previous night in Calgary, an airport transfer from Calgary International Airport to Sheraton Suites Calgary Eau Claire hotel is included; pick-up time today is 12:15 PM at Sheraton Suites Calgary Eau Claire hotel. Drive to Lake Louise for an overnight stay at a lakeside chateau, and join us for a welcome reception and dinner. **Meals D**

## 2. Icefields Parkway to Jasper National Park

Wake up to mesmerizing views of Lake Louise and the mountains. Get a closer look when you join a local guide for a hike along the shores of the lake; its waters shimmer with different shades of blue. Then you're off for a drive along the Icefields Parkway, a stretch of highway known for the mountains, glaciers, waterfalls and snowfields that surround





## Uniquely Tauck

- Enjoy biking, hiking, boating, volleyball, soccer, and more at Fairmont Jasper Park Lodge with a free Summer Resort Activities Card
- On a guided hike, explore the waterfalls, fossils, plants, and towering walls of Maligne Canyon, followed by lunch in the Wilderness Kitchen
- Learn about the wilderness on a guided whitewater river-rafting trip along the Athabasca River in Jasper National Park
- Travel along the surface of Athabasca Glacier aboard an *Ice Explorer* for an up-close look and insights into the importance of glaciers

you – keep a lookout for moose, deer, bighorn sheep, mountain goats, or bears that you might spy along the way. Arrive at your lodge in Jasper National Park, surrounded by mountains and lakes – and wilderness fun. **Meals BD**

### 3. A canyon hike and outdoor activities

Take a guided hike, with a choice of pace levels, in Maligne Canyon, followed by lunch. Back at the lodge, go bicycling, hike, boat or canoe, or use the driving range – it's all included with the Summer Resort Activities Card\*, good for your stay in Jasper. Optional activities (available at an additional charge) include golf, fishing, and horseback riding. Enjoy an outdoor barbecue and an opportunity to tour the night skies on a visit to the Jasper Planetarium. **Meals BLD**

### 4. Athabasca River rafting

Set out on a whitewater rafting\* adventure along the Athabasca River, fed by the Columbia Icefield. The afternoon is free for your family to enjoy the outdoor activities at Jasper Park Lodge as you please. **Meals BD**

### 5. Ride an *Ice Explorer* on a glacier

Travel to the Columbia Icefield and board an *Ice Explorer* for a ride on the surface of Athabasca Glacier. Watch for wildlife as you drive on the Icefields Parkway to Banff National Park, where you'll stay for two nights in a mountain-view room at a resort that is truly a "castle in the mountains." **Meals BLD**

### 6. Canadian bowling & Sulphur Mountain

Your day is free to do as you wish. Enjoy the hotel swimming pool, downtown Banff, and our included Banff Heritage Passport for the Whyte Museum of the Canadian Rockies and the Buffalo Nations Luxton Museum, dedicated to the cultures of the First Nations of North America and their trading partners. This evening, join us for our farewell reception featuring Canadian-style five-pin bowling. Then ride aboard the Banff Gondola to the top of Sulphur Mountain and dine in the restaurant at the summit. Your family will see amazing views in every direction, including six mountain ranges. **Meals BD**

### 7. Journey Home

Travel back to Calgary this morning (approx. 80 miles). **Tour ends: Calgary International Airport at 10:00 AM.** Guests spending additional nights in Calgary will be transferred to the Sheraton Suites Calgary Eau Claire hotel; a transfer from Sheraton Suites Calgary Eau Claire hotel to Calgary International Airport is included. Allow two hours for flight check-in at the airport. **Meals B**

### 2024 DATES

Jun 15, 22, 29    Jul 20, 27    Aug 3, 10

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

Double \$5,690    Triple \$ 5,290    Quad \$ 4,990    Single \$7,382

### 2024 PRICE INCLUSIONS

14 meals (6 Breakfasts, 2 Lunches & 6 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age:** 8+. Children under 18 must be booked in a room with at least one adult. Triple and quadruple accommodations are based upon use of two double beds in each room. Quadruple accommodations are not available for four adults. **\$150 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1	<b>FAIRMONT CHATEAU LAKE LOUISE</b>	Banff Nat'l Park, AB
Night 2-4	<b>FAIRMONT JASPER PARK LODGE</b>	Jasper Nat'l Park, AB
Night 5,6	<b>FAIRMONT BANFF SPRINGS</b>	Banff Nat'l Park, AB

Airfare is additional. For activities marked with an asterisk (\*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 2 / Pace Level 3**





*Bicycling along the Rhine River*





# River Cruising

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## Carefree way to travel with every age

Make yourselves at home aboard our riverboats, unpacking just once for a carefree cruise along Europe's greatest rivers. Our riverboats have more spacious suites than any other ships in their class and fewer guests onboard so your family can comfortably travel together – without crowded spaces. Enjoy fine dining and all day complimentary beverages and snacks onboard, along with special meals on shore that are distinctive to the destination. Add a plunge pool or hot tub on the sun deck plus a lounge for entertainment and get ready for a riverboat cruise that's fun on and off the ship.

## A new adventure every day

With a balanced mix of free time, guided exploration and a choice of shore excursions, every day promises a new adventure for every age and generation to do together. By day, walk off your riverboat to explore someplace new with our expert local guides. At night, join in the activities that await onboard. Everything is seamlessly orchestrated by our Tauck Directors who take care of all day-to-day details for you, so you are free to enjoy your trip – and each other.

## Hands-on discoveries for everyone

Enjoy bicycle tours, private palace dinners, scavenger hunts and tastings of locally made treats with the chefs who made them. Play games from the Middle Ages, learn how to Waltz, and paint like van Gogh on an edible chocolate canvas. Our included activities are not only fun, they're educational too!





# Blue Danube: Family Riverboat Adventure

*Medieval games, Viennese palaces, Salzburg songs and pastimes in Passau*

8 DAYS FROM \$4,990 | BEGINS BUDAPEST OR VILSHOFEN

## 1. Arrive Budapest / ■ Embark riverboat

**Tour begins: 2:00 PM, Budapest.** A transfer is included from Budapest Ferenc Liszt International Airport or the Keleti train station directly to your riverboat. Hungary's capital city is divided into two sections, Buda and Pest – and a guided city sightseeing tour today introduces you to both sides. Head up to Castle Hill, overlooking the Danube on the Buda side, for a walking tour that includes Fisherman's Bastion; sites on the Pest side might include Heroes' Square and Andrassy Avenue. Join us tonight for a welcome reception and dinner onboard the riverboat. **Meals D**

## 2. ■ Old Town Bratislava & castle games

Cross the border to Bratislava, and head outside the city to the partially restored ruins of Devin Castle, perched high above the confluence of the Morava and Danube rivers. Explore the castle and enjoy a knight tournament, medieval games, a fencing show, and more. Return to Bratislava for a fun interactive walking tour that includes a scavenger hunt through Bratislava, which harbors more than 17 centuries worth of stories to tell. Back aboard the riverboat, dinner is followed by Slovak cultural entertainment, completing one day (of many) that your family will never forget! **Meals BLD**



## Uniquely Tauck

- Put on your dancing shoes for a gala Imperial dinner at a private palace in Vienna, where this special evening features performers and musicians royally attired, and the opportunity to learn how to dance the Viennese Waltz
- Go back in time to the Middle Ages as you visit a 9th-century castle in Bratislava, Slovakia, and join in games that children played in the Middle Ages
- Discover the charms of picturesque Passau on a choice of fun-filled family activities that range from a guided bicycle ride along the Inn River to a treasure hunt or a walking tour with an opportunity to learn to make marzipan
- Spend a fascinating morning at Hellbrunn Castle near Salzburg, Austria, where trick fountains and 18th-century animatronics add to the fun



Hike up to the hilltop ruins of Kuenringerburg Castle, where Richard the Lionheart was imprisoned, for amazing views.

“

We celebrated our 50th anniversary with our whole family... this cruise exceeded our expectations. There was so much to do – everyone, grandchildren & adults, thoroughly enjoyed it.

Mr. and Mrs. Carl Vaicek, Jr.

### 3. ■ Old Town Vienna & a palace evening

Arrive in Vienna this morning where a sightseeing tour views the Ringstrasse, beautiful gardens and parks, and the city's famed architecture. Visit Old Town Vienna and spend the afternoon exploring as you wish. Tonight, enjoy a gala dinner with live music and dancers who show you how to

## VOYAGE AT A GLANCE

### ■ 7 Cruise Days

#### Budapest to Vilshofen

Day	Destination
1	<b>Embark Budapest</b>
2	Bratislava
3	Vienna
4	Vienna
5	Dürnstein
6	Salzburg
7	Passau
8	<b>Disembark Vilshofen</b>

#### Vilshofen to Budapest

Day	Destination
1	<b>Embark Vilshofen</b>
2	Passau
3	Salzburg
4	Dürnstein
5	Vienna
6	Vienna
7	Bratislava
8	<b>Disembark Budapest</b>







So that your family can explore as you like, we include guided bicycle excursions along the Danube River in Dürnstein; pass charming towns like Krems, pictured above, and the Inn River in Passau, where you can pause in places steeped in history and witness daily life.

waltz in the gilded ballroom of a private Viennese palace, Palais Pallavicini, open for Tauck Bridges families only! You'll experience an evening that is long remembered. **Meals BLD**

#### 4. ■ Vienna and the royal life

Your day begins with a guided visit to Schönbrunn Palace, the summer residence of the Austrian Imperial Family, the Habsburgs. Once, only the Imperial family was allowed to walk through the garden maze. Today, it's your turn to look for its hidden secrets! Your visit also includes a Marionette Theater performance. Have lunch aboard the riverboat, or spend the afternoon in Vienna. Tonight, your riverboat sails on to Dürnstein. **Meals BLD**

#### 5. ■ Dürnstein & Danube bicycling

Explore Dürnstein this morning on a walking tour with our local guide, known for its 13th-century abbey and 16th-century houses along twisting, narrow, cobblestone streets. If you wish, begin the day with a leisurely bicycle tour\* along the Danube River and through the countryside. This afternoon, enjoy some time on your own; alternatively, you have the option to hike to the hilltop ruins of Kuenringerburg Castle, for terrific vistas of the town, river and surrounding vineyards. Within the walls of this very castle, England's King Richard the Lionheart was held as a prisoner after the Third Crusade. Spend the afternoon cruising through the valley; tonight, polish off your vocals and take part in *The Sound of Music* karaoke as your



#### Medieval games on the Danube

Devín Castle (Hrad Devín), one of the oldest castles in Slovakia, set high on a hill overlooking the Danube just outside Bratislava. The site of a prehistoric settlement, the castle dates back centuries – and on your visit, your family will be transported back to the Middle Ages as knights and other characters of the time period demonstrate what life was like. You'll participate in Medieval games, watch performances such as swordplay or a duel – or possibly even dancing from the day – and experience, firsthand, a time and place very different from your own.



family's Danube River tour continues. Tomorrow, you'll see several of the settings where the movie was filmed and where some of the movie's songs were sung. **Meals BLD**

6. ■ Salzburg & Hellbrunn Castle

Once upon a time, there was a Prince Archbishop of Salzburg who really liked playing practical jokes and was maybe a little bit crazy. His many guests were astounded both by the Baroque beauty they found at his home, Schloss Hellbrunn (or Hellbrunn Castle), and the tricks he played on them in his “pleasure grounds” filled with gardens, fountains and gadgets that were a kind of 18th-century animatronics. Whether or not his guests found his pranks as funny as he did is another matter, but today, you'll find out for yourselves what surprises Schloss Hellbrunn has in store – and you may be as amazed by what you experience as his guests were! You'll also find some locations made famous by the movie *The Sound of Music*, including the pavilion that was the setting for the song *Sixteen Going on Seventeen*. Later, explore as you please, and join your Tauck Director for a stroll through beautiful Mirabell Gardens. Maybe you'll even find all 14 of the ancient drinking fountains scattered around the Old City – and have fun trying. Tonight, your riverboat sets a course for Passau. **Meals BLD**

7. ■ A scavenger hunt or marzipan in Passau

In quintessentially Bavarian Passau, your family has a choice of activities. Take a walking tour of this pretty town with a local guide, stopping for a marzipan candy-making workshop. Or, enjoy a scavenger hunt as you explore the sights. If you wish, ride a bicycle\* along the Inn River with a local guide who leads the way. After time to explore on your own, you have an opportunity to take a walk to the fortress that is perched over the river, accompanied by your Tauck Director, for great views. Back onboard your riverboat, enjoy an evening of farewell festivities. **Meals BLD**

8. Journey Home

**Tour ends: Vilshofen.** Disembark ship by 9:00 AM; fly home anytime. A transfer is included from the riverboat to Munich Airport or Munich Hauptbahnhof train station (approximately a two-hour drive from your riverboat). Allow three hours for flight check-in at the airport. **Meals B**

2024 DATES / CRUISE PRICE PER PERSON

BEGINS BUDAPEST / VILSHOFEN – MS SAVOR, MS JOY

DATE	Jun 25*	Jul 2*, 2, 9					
	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$4,990	\$5,390	\$5,840	\$6,140	\$6,740	\$6,940	\$7,440
Single	\$4,990	\$7,546	\$8,176	\$8,596	\$10,784	\$11,798	\$12,648
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,627
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,670

\*Indicates Budapest to Vilshofen / Munich westbound direction  
**Please go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.**

SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price – no single supplement, which means savings of up to 50% for solo travelers!

2024 LAND / CRUISE PRICE INCLUSIONS

20 meals (7 Breakfasts, 6 Lunches & 7 Dinners), airport transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits, in addition to specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$2,019. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Please go to [tauck.com](https://tauck.com) for Vilshofen to Budapest day-by-day details; east and west itineraries are similar. Museums and attractions may be subject to closure due to state, local or religious holidays. Children under 18 must be booked in a cabin with at least one adult. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2



Cruise past colorful local towns that line the Danube, enjoying a scenic parade of picturesque sights dating back centuries.





Burg Satzvey, Germany

# Castles on the Rhine: Family Riverboat Adventure

*Cultural traditions and medieval discoveries in four countries along the Rhine River*

8 DAYS FROM \$5,190 | BEGINS AMSTERDAM OR BASEL

## Discover castles in fairy tale settings

A trip along the Rhine River, a working river, takes you along one of the world's most important shipping lanes – yet it boasts more than 40 picturesque castles and fortresses presiding over the river in Germany, Alsatian charms in Strasbourg, and Alpine beauty in Switzerland's Lake Lucerne. Enjoy a canal boat cruise and paint a clog in Amsterdam, before cruising into Köln for a chocolate tasting and dinner in a 12th-century moated castle. Count hilltop castles as you sail through the Middle Rhine Valley, famous for its royal residences. Visit the romantic ruins of Heidelberg Castle and take a funicular back down to town. Go French for a day in La Petite France and ride a cogwheel train up Mt. Pilatus.

## VOYAGE AT A GLANCE

### ■ 7 Cruise Days

#### Amsterdam to Basel

Day	Destination
■ 1	<b>Embark Amsterdam</b>
■ 2	Amsterdam
■ 3	Köln
■ 4	Koblenz
■ 5	Heidelberg or Speyer
■ 6	Strasbourg
■ 7	Lucerne
8	<b>Disembark Basel</b>

#### Basel to Amsterdam

Day	Destination
■ 1	<b>Embark Basel</b>
■ 2	Lucerne
■ 3	Strasbourg
■ 4	Heidelberg or Speyer
■ 5	Koblenz
■ 6	Köln
■ 7	Amsterdam
8	<b>Disembark Amsterdam</b>



## Uniquely Tauck

- Enjoy a gala evening with dinner and musical entertainment in Burg Satzvey, one of the best preserved medieval castles in the Rhineland
- Ride the world's steepest cogwheel train down from the top of Mt. Pilatus, 7,000 feet above Lake Lucerne, for stunning panoramic views
- Set off on a bicycle tour in Koblenz along trails through meadows, forests, and vineyards

## 2024 DATES / CRUISE PRICE PER PERSON

### BEGINS BASEL / AMSTERDAM – MS GRACE

DATE Jul 3\*, 10, 17\*

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$5,190	\$5,590	\$6,040	\$6,340	\$6,940	\$7,140	\$7,640
Single	\$5,190	\$7,826	\$8,456	\$8,876	\$11,104	\$12,138	\$12,988
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,760
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,845

### BEGINS BASEL / AMSTERDAM – MS GRACE

DATE Jun 19\*, 26

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$5,390	\$5,790	\$6,240	\$6,540	\$7,140	\$7,340	\$7,840
Single	\$5,390	\$8,106	\$8,736	\$9,156	\$11,424	\$12,478	\$13,328
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,893
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,945

\*Indicates Amsterdam to Basel southbound direction

Please go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

## SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price – no single supplement, which means savings of up to 50% for solo travelers!

## 2024 LAND / CRUISE PRICE INCLUSIONS

20 meals (7 Breakfasts, 6 Lunches & 7 Dinners), airport and train station transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits, in addition to specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$1,991. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Go to [tauck.com](https://tauck.com) for Basel to Amsterdam day-by-day details; north and south itineraries are similar. Museums and attractions may be subject to closure due to state, local or religious holidays. This cruise includes a fair amount of walking in each city. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2



Scan the QR code to view a sneak peek of this family adventure





Tournon-sur-Rhône

# Bon Voyage!

## France Family River Cruise

*Discover cowboys, Roman ruins, and the art of chocolate on a Provençal family adventure*

8 DAYS FROM \$5,390 | BEGINS PARIS

### Experience daily life from Paris to Provence

If you've ever wondered what it's like to live in France, you'll have a chance to do what the locals do on bike rides, on a ranch, in a cooking class, in a game of pétanque & more.

Pedal past Parisian landmarks on a bicycle during a two-night stay at an ideally located hotel and ride a high-speed train to Lyon. See how chocolate is made in Tournon. Meet a family who raises white Camargue horses on their ranch in Provence and see what van Gogh painted in Arles. Visit a papal palace in Avignon or go on a bike ride outside of town, before walking atop a *pont* built by the Romans centuries ago. Play a game of pétanque with the locals in Viviers and make yourself at home wherever we go.

### VOYAGE AT A GLANCE

#### ■ 5 Cruise Days

#### Paris to Lyon

Day	Destination
1	<b>Arrive Paris</b> <i>Sofitel Le Scribe Paris Opéra</i>
2	Paris
■ 3	Embark Riverboat Lyon
■ 4	Tournon-sur-Rhône
■ 5	Arles
■ 6	Avignon
■ 7	Viviers
8	<b>Disembark Lyon</b>



## Uniquely Tauck

- In Avignon, choose a visit to the grand Palais des Papes or a bicycle tour that takes you outside the town and on Barthelasse Island
- Visit a private ranch in la Camargue for a Provençal lunch with gypsy music and a hayride and see cowboys dodge feisty black bulls
- Explore Arles and see landscapes that inspired the paintings of artist Vincent van Gogh then create your own edible chocolate painting back aboard the riverboat



### Special note: Paris 2024 Summer Olympic Games

The city of Paris will host the Olympics (July 26 - August 11) and the Paralympic Games (August 28 - September 8). It's certainly an exciting time for the city, and we will make every effort to operate as scheduled - but please be aware our Paris sightseeing could unexpectedly be subject to change due to construction, restrictions, closings, or access to sites July 1 - September 15.

## 2024 DATES / CRUISE PRICE PER PERSON

### BEGINS PARIS - MS EMERALD

DATE Jul 2, 14

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$5,390	\$5,600	\$5,730	\$6,370	\$6,880	\$7,050	\$7,470
Single	\$5,390	\$7,840	\$8,022	\$8,918	\$11,008	\$11,985	\$12,699
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,647
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,985

DATE Jun 20

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$5,590	\$5,800	\$5,930	\$6,570	\$7,080	\$7,250	\$7,670
Single	\$5,590	\$8,120	\$8,302	\$9,198	\$11,328	\$12,325	\$13,039
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,780
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$5,085

Please go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price - no single supplement, which means savings of up to 50% for solo travelers!

### 2024 LAND / CRUISE PRICE INCLUSIONS

17 meals (7 Breakfasts, 4 Lunches & 6 Dinners), airport and train station transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits, in addition to specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$3,083. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Museums and attractions may be subject to closure due to state, local or religious holidays. This cruise includes a fair amount of walking in each city. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Shore Excursion Selection: Tauck will contact guests 90 days prior to departure to assist with shore excursion selections. Itinerary is subject to change. Certain exceptions may apply (advised at booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2



# Family Fun Along the Seine: Paris to Normandy

*D-Day history, a Versailles palace, Claude Monet's gardens, and riverside towns*

8 DAYS FROM \$4,990 | BEGINS PARIS

## Make history come alive in France

Step off your riverboat into the pages of history as you discover Parisian landmarks, painted towns and Normandy beaches. Guided visits and interactive experiences make this cruise along the legendary River Seine fun for everyone.

Discover Paris on a sightseeing drive or a bicycle excursion along the banks of the River Seine. Visit Claude Monet's home and gardens in Giverny before it's open to the public and hike up to a castle overlooking Les Andelys. D-Day memories include a walk on beaches immortalized by WWII heroes and a hands-on look at their rations, radios, jeeps and weapons. Hear stories about Joan of Arc in Rouen and explore a garden-graced palace in Versailles, your way!

## VOYAGE AT A GLANCE

■ 7 Cruise Days

### Roundtrip Paris

Day	Destination
■ 1	<b>Embark Paris</b>
■ 2	Parisian fun
■ 3	Paris as you please
■ 4	Giverny / Les Andelys
■ 5	Normandy
■ 6	Rouen
■ 7	Versailles
8	<b>Disembark Paris</b>



# Uniquely Tauck

- On a Tauck Exclusive early-opening visit, tour Claude Monet's home and gardens in Giverny, where the landscapes he painted are just as he left them – you'll discover, firsthand, what provided his inspiration
- A local guide shares insights during a visit to D-Day sites on the Normandy coast, including Pointe du Hoc and Omaha Beach; you'll also visit the D-Day Academy, an outdoor museum where you'll have a chance to see vintage WWII vehicles, and handle radio headsets and other artifacts
- At the riverside village of Les Andelys, you can choose between a guided walking tour of the scenic Norman village or a hike to the ruins of Château Gaillard, an ancient cliff-top fortress that was built by Richard the Lionheart

## 2024 DATES / CRUISE PRICE PER PERSON

### BEGINS PARIS – MS SAPPHIRE

DATE July 3, 10, 17

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$4,990	\$5,240	\$5,390	\$6,140	\$6,740	\$6,940	\$7,440
Single	\$4,990	\$7,336	\$7,546	\$8,596	\$10,784	\$11,798	\$12,648
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,610
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,695

DATE June 26

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$5,190	\$5,440	\$5,590	\$6,340	\$6,940	\$7,140	\$7,640
Single	\$5,190	\$7,616	\$7,826	\$8,876	\$11,104	\$12,138	\$12,988
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,743
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,795

Please go to [tauck.com](https://www.tauck.com) for up-to-the-minute space availability.

### SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price – no single supplement, which means savings of up to 50% for solo travelers!

### 2024 LAND / CRUISE PRICE INCLUSIONS

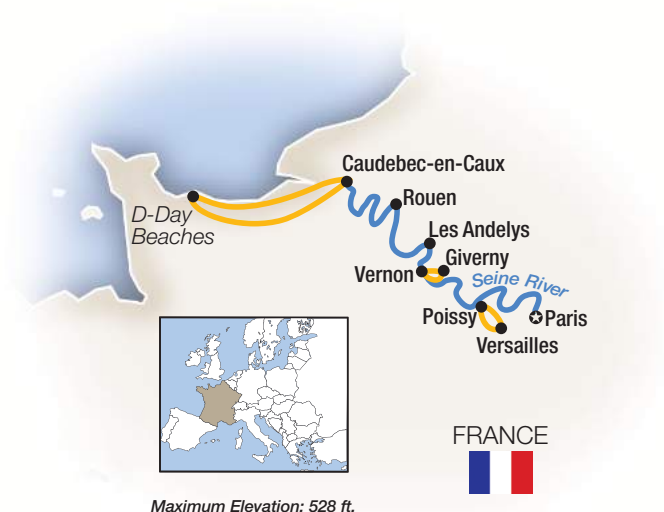
20 meals (7 Breakfasts, 6 Lunches & 7 Dinners), airport and train station transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits, in addition to specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$2,279. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Museums and attractions may be subject to closure due to state, local or religious holidays. This cruise includes a fair amount of walking in each city. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Shore Excursion Selection: Tauck will contact guests 90 days prior to departure to assist with shore excursion selections. Itinerary is subject to change. Certain exceptions may apply (advised at booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2

### Special note: Paris 2024 Summer Olympic Games

The city of Paris will host the Olympics (July 26 – August 11) and the Paralympic Games (August 28 – September 8). It's certainly an exciting time for the city, and we will make every effort to operate as scheduled – but please be aware our Paris sightseeing could unexpectedly be subject to change due to construction, restrictions, closings, or access to sites July 1 – September 15.





# Douro Discovery: A Family River Cruise in Portugal plus Madrid

*Experience rock art, bike rides, kayaking, hiking, small riverside villages and big time fun on the Douro*

10 DAYS FROM \$5,990 | BEGINS MADRID

## VOYAGE AT A GLANCE

### ■ 7 Cruise Days

#### Madrid to Porto

Day	Destination
1	<b>Arrive Madrid</b> <i>Gran Melia Palacio de los Duques</i>
2	Madrid
■ 3	Salamanca
■ 4	Castelo Rodrigo
■ 5	Pinhão
■ 6	Régua
■ 7	Guimarães
■ 8	Porto
■ 9	Porto
10	<b>Disembark Porto</b>

## Riverside adventures for everyone

With a history of wine-making traditions millennia old, scenic landscapes picture-perfect for exploring and riverside towns inviting with colorful cultural treasures, Portugal's Douro River is the ideal playground for every age and interest.





## Uniquely Tauck

- Spend two nights in Madrid, where a choice of sightseeing fun includes a bike ride in the park or a tasting tour in a local market as well as a guided visit to famed museum Museo del Prado or the stunning Royal Palace
- Experience a closer look at life along the Douro River on a choice of bicycle rides, kayaking and guided hikes to historic winemaking villages
- Discover prehistoric rock art dating back 20,000 years ago; learn how these drawings were made on an interactive visit to the Côa Valley
- Explore the city of Porto, known for producing port wine, on a tuk-tuk or a bicycle

See where the royals lived and played during two nights in Madrid before embarking on your 7-night Douro River cruise. Set off on a rock-art safari in prehistoric Coa Valley. Read story-telling tiles in pretty Pinhão and go hiking or kayaking as you please. Ride a bicycle through the lush green valleys of Vinho Verde country, explore medieval Guimarães on a walking tour, and learn about the history of winemaking at the Museu do Douro in Régua. Then it's off to Porto for a tuk-tuk or bicycle tour that showcases Portuguese history in the most delightful ways.



Kayak along the Douro River on your choice of shore excursions when your riverboat docks in the pretty riverside town of Pinhão.

## 2024 DATES / CRUISE PRICE PER PERSON

### BEGINS MADRID – MS ANDORINHA

DATE Jul 17

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5
Double	\$5,990	\$6,590	\$7,740	7,940	\$8,440
Single	\$5,990	\$9,226	\$10,836	\$12,704	\$14,348
Triple	N/A	N/A	N/A	N/A	\$6,293
Quad	N/A	N/A	N/A	N/A	\$5,610

DATE Jun 26

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5
Double	\$6,290	\$6,890	\$8,040	\$8,240	\$8,740
Single	\$6,290	\$9,646	\$11,256	\$13,184	\$14,858
Triple	N/A	N/A	N/A	N/A	\$6,493
Quad	N/A	N/A	N/A	N/A	\$5,760

Please go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price – no single supplement, which means savings of up to 50% for solo travelers!

### 2024 LAND / CRUISE PRICE INCLUSIONS

23 meals (9 Breakfasts, 6 Lunches & 8 Dinners), airport and train transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer, premium spirits, specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$2,546. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Museums and attractions may be subject to closure due to state, local or religious holidays. This cruise includes a fair amount of walking in each city. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2



# Holiday Magic: Danube Family River Cruise

*Experience the magic of the Danube in winter, with holiday festivities onboard and ashore*

**8 DAYS FROM \$4,490 | BEGINS MUNICH OR VIENNA**

## **A holiday gift that lasts lifetimes**

Share the magic of the holidays with your family aboard a riverboat decked out in seasonal finery as you experience festive traditions centuries old and delightfully timeless. Medieval towns and grand cities along the Danube decorate their historic squares and royal palaces with artisan crafts, glittering lights and ribboned greenery as they spread good tidings and holiday cheer to all.

Set sail for a week of joyful discoveries on and off the riverboat, sure to delight every age and generation. Visit the workshop of a famous café in Passau as the chef demonstrates the sweet art of marzipan and gingerbread making, enjoy a scavenger hunt as you explore its Old Town with a local guide, or embark on a holiday-themed guided

hike all wrapped up with storytelling fun. Visit the little Alpine village of Oberndorf, where the Christmas Carol, *Silent Night*, was born, and take a tour of Mozart's hometown of Salzburg, seeing real-life settings from *The Sound of Music*.

Sail through the Wachau Valley to Krems for a visit to hilltop Melk Abbey or embark on a walking tour that includes some wine-making insights. Learn about life for the royals in Vienna's Hofburg and Schonbrunn palaces and dress up for a gala dinner in the gilded ballroom of a private 18th-century palace, Palais Pallavicini. Play medieval games and go on a treasure hunt in Old Town Bratislava, and meet Slovak dancers onboard the riverboat. Explore landmark sites in Budapest, discovering both sides of the city with the Danube running through it.



## Uniquely Tauck

- Enjoy a Tauck Exclusive gala evening of dinner, champagne (and juice), musical performances, and waltzing at Palais Pallavicini, a private 18th-century palace in the heart of Vienna
- Learn the art of making gingerbread and marzipan from master confectioners in Passau
- Discover the "Sound of Music" in Salzburg on a guided tour of settings from the movie
- Go medieval in Bratislava as you play games from the Middle Ages and go on a treasure hunt



Maximum Elevation: 1,391ft.

## 2024 DATES / CRUISE PRICE PER PERSON

BEGINS VIENNA OR MUNICH – MS JOY / MS SAVOR

DATES Dec 20\*, 21, 27

	CAT 1	CAT 2	CAT 3	CAT 4	CAT 5	CAT 6	CAT 7
Double	\$4,490	\$4,890	\$5,340	\$5,640	\$6,240	\$6,440	\$6,940
Single	\$4,490	\$6,846	\$7,476	\$7,896	\$9,984	\$10,948	\$11,798
Triple	N/A	N/A	N/A	N/A	N/A	N/A	\$5,093
Quad	N/A	N/A	N/A	N/A	N/A	N/A	\$4,170

\*Indicates Vienna to Vilshofen westbound direction.

Please go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### SPECIAL SOLO TRAVELER SAVINGS

On all departures, the single price in Category 1 is the same as the double price – no single supplement, which means savings of up to 50% for solo travelers!

### 2024 LAND / CRUISE PRICE INCLUSIONS

20 meals (7 Breakfasts, 6 Lunches & 7 Dinners), airport and train station transfers, cruise fare, port charges, applicable fuel surcharges, and gratuities to Tauck Directors, Tauck Cruise Director, ship staff, local guides & drivers, and on all included meals. Unlimited complimentary beverages aboard ship include regional wine, beer and premium spirits, in addition to specialty coffee, and soft drinks. Tauck's private shore excursions and distinctive inclusions valued at \$2,065. **Enjoy \$500 child savings for children 12 and under.**

International Airfare is additional; call Tauck for special rates. Go to [tauck.com](https://tauck.com) for Vienna to Munich day-by-day details; east and west itineraries are similar. Museums and attractions may be subject to closure due to state, local or religious holidays. This cruise includes a fair amount of walking in each city. For all bike rides, hikes and activities marked with an asterisk (\*), participation is at your own risk and requires a signed liability waiver to be provided. Itinerary is subject to change. Certain exceptions may apply (will be advised at time of booking). **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 2

## VOYAGE AT A GLANCE

### 7 Cruise Days

#### Munich to Budapest

Day	Destination
1	Arrive Munich / Embark Regensburg or Vilshofen
2	Passau
3	Oberndorf / Salzburg
4	Dürnstein / Melk Abbey or Krems
5	Vienna
6	Vienna
7	Bratislava
8	Disembark Budapest

#### Vienna to Munich

Day	Destination
1	Embark Vienna
2	Budapest
3	Bratislava
4	Vienna
5	Melk Abbey or Krems
6	Oberndorf / Salzburg
7	Passau
8	Disembark Vilshofen / Depart Munich



Enjoy a chef-hosted demonstration of marzipan and gingerbread making at a renowned café in Passau that's very sweet indeed.

# The Tauck Destination Fleet

Riverboats are custom-made for your family's cruising comfort, recognized as among the best in the industry

- Accommodations for families of 3 or 4 in Categories 1 – 6 consist of two adjacent (not connecting) double cabins.
- Triples and quads in Category 7 (Cat. 5 on *ms Andorinha*) have a double-bedded suite with a full-size pull-out sofa.
- Tauck riverboats have the most director-level staff on any riverboats in Europe with 1 Tauck Cruise Director and 1 Tauck Director for every 35 guests; enjoy continuity throughout your cruise for deeper connections ashore.
- Family river cruises are uniquely crafted with included family-friendly activities and experiences every age and generation will enjoy. Bicycles are available for complimentary use ashore (varies by ship).
- Onboard, enjoy regionally inspired entertainment, food tastings, enrichment lectures, culinary demos & more.
- Unlimited free WiFi is included; service levels may vary.
- There are two indoor dining venues with kid-friendly options; dining times are flexible; and snacks are always available aboard every riverboat.
- Unlimited complimentary beverages aboard ship including regional wine, beer and premium spirits in addition to specialty coffee, tea, water and soft drinks.
- Plunge pool or hot tub on the Sun Deck (available 24 hours); putting green; Fitness Center; massages available.

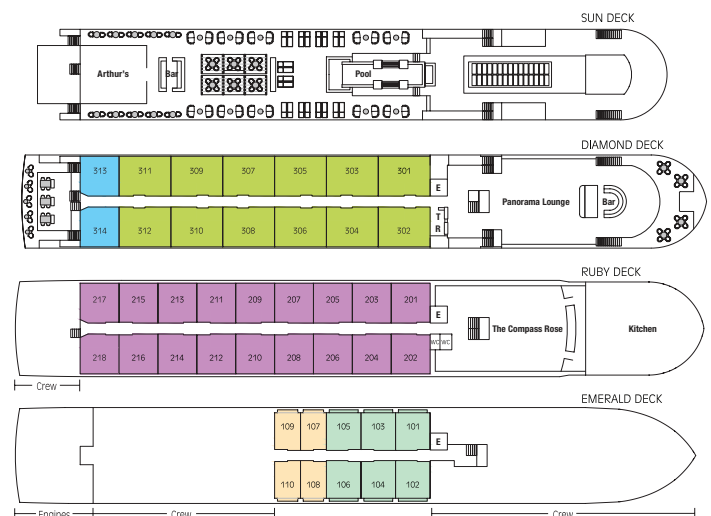
Go to [tauck.com/ourfleet-riverboats](https://tauck.com/ourfleet-riverboats) for ship photos, videos and specifications.



## *ms Andorinha* Sails exclusively on the Douro

### Ship Specifications

<b>Built:</b> 2020	<b>Crew Members:</b> 36
<b>Registry:</b> Swiss	<b>Tauck Director Staff:</b> 4
<b>Length:</b> 263 ft. / 80 m.	<b>Number of Decks:</b> 3 plus Sun Deck
<b>Width:</b> 38 ft. / 11.45 m.	<b>Fully air conditioned:</b> Yes (European standard AC)
<b>Draft:</b> 5 ft. / 1.5 m.	<b>Elevator:</b> Yes – all except Sun Deck
<b>Maximum Number of Guests:</b> 84	<b>Internet:</b> Service levels may vary
<b>Number of Guest Cabins:</b> 42	



■ Category 1 (150 sq. ft.) 
 ■ Category 2 (200 sq. ft.) 
 ■ Category 3 (225 sq. ft.) 
 ■ Category 4 (225 sq. ft.) 
 ■ Category 5 (300 sq. ft.)

E = Elevator   R = Reception Desk   T = Tauck Desk

Note: All Category 5 cabins are three-guest capacity suites with a pull-out sleeping couch





# ms Emerald, ms Sapphire, ms Esprit & ms Treasures

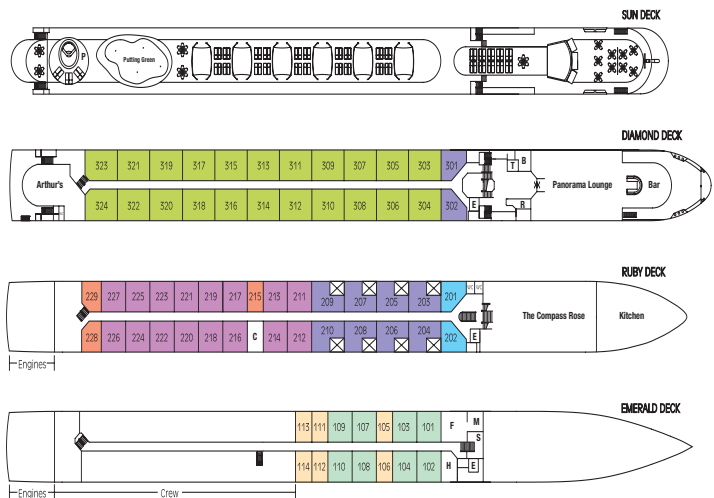
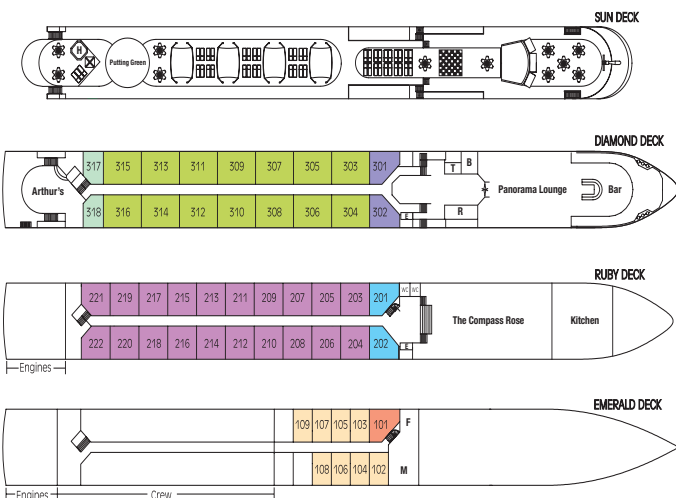
# ms Inspire, ms Savor, ms Joy & ms Grace

## Ship Specifications

<b>Built:</b> 2006 – 2011	<b>Crew Members:</b> 36
<b>Refurbished:</b> 2017, 2018	<b>Tauk Director Staff:</b> 4
<b>Registry:</b> Swiss	<b>Number of Decks:</b> 3 plus Sun Deck
<b>Length:</b> 361 ft / 110 m.	<b>Fully air conditioned:</b> Yes (European standard AC)
<b>Width:</b> 37 ft / 11.4 m.	<b>Elevator:</b> Yes – between the Ruby and Diamond decks; stairs (12 steps) between the other decks
<b>Draft:</b> 4 ft / 1.2 m.	<b>Internet:</b> Service levels may vary
<b>Maximum Number of Guests:</b> 98	
<b>Number of Guest Cabins:</b> 49	

## Ship Specifications

<b>Built:</b> 2014 – 2016	<b>Number of Guest Cabins:</b> 67
<b>Refurbished:</b> 2020 (ms Inspire, ms Savor), 2023 (ms Grace, ms Joy)	<b>Crew Members:</b> 39
<b>Registry:</b> Swiss	<b>Tauk Director Staff:</b> 4
<b>Length:</b> 443 ft / 135 m.	<b>Number of Decks:</b> 3 plus Sun Deck
<b>Width:</b> 37 ft / 11.4 m.	<b>Fully air conditioned:</b> Yes (European standard AC)
<b>Draft:</b> 4 ft / 1.2 m.	<b>Elevator:</b> Yes – services all decks except the Sun Deck
<b>Maximum Number of Guests:</b> 130	<b>Internet:</b> Service levels may vary



Category 1 (150 sq. ft.) 
 Category 2 (183 sq. ft.) 
 Category 3 (150 sq. ft.) 
 Category 4 (183 sq. ft.) 
 Category 5 (183 sq. ft.) 
 Category 6 (225 sq. ft.) 
 Category 7 (300 sq. ft.)

B = Boutique   E = Elevator   F = Fitness Center   H = Hot Tub   M = Massage   R = Reception Desk   T = Tauk Desk

Note: All Category 7 cabins are three-guest capacity suites with a pull-out sleeping couch

Category 1 (150 sq. ft.) 
 Category 2 (150 sq. ft.) 
 Category 3 (225 sq. ft.) 
 Category 4 (190 sq. ft.) 
 Category 5 (190-225 sq. ft.) 
 Category 6 (225 sq. ft.) 
 Category 7 (300 sq. ft.)

B = Boutique   C = Closet for Storage   E = Elevator   F = Fitness Center   H = Hair Salon   P = Plunge Pool  
 M = Massage   R = Reception Desk   S = Spa (on Inspire & Savor only)   T = Tauk Desk

Note: All Category 7 cabins are three-guest capacity suites with a pull-out sleeping couch









Amalfi Coast, Italy

# Europe

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## Make history with your family

Whether your family is fascinated by tales of ancient Rome, life in fairy tale castles, medieval legends or emperors of old, our trips to Europe make history come alive in the places you've longed to see. Go to gladiator school in Rome and visit the ancient sites echoing with history. Tour the Tower of London with a storytelling Yeoman guard and explore 900-year-old Windsor Castle. Meet a friendly 5th-century Emperor in Old Town Innsbruck and visit the Alpine village where a prehistoric frozen man was found.

## Share favorite family traditions

Experience an authentic taste of centuries-old traditions passed down through the generations during a hands-on lesson in Ireland's famous sport of kings, falconry. Learn to make pizza and dance the Tarantella at an *agriturismo* in Sorrento. Make magic at a dinner in Paris, have gelato in Rome and paint ceramics in Umbria. Discover cheese-making secrets and join in mountain sports in chic Swiss villages.

## Go places you couldn't go on your own

Wherever your family vacation takes you, you'll enjoy the sights in ways you couldn't do on your own. Visit the Sistine Chapel after the crowds have gone. Go on a private pirate boat cruise in Venice. Explore London on a private double-decker bus and a private London Eye pod. And create memories uniquely yours on experiences, uniquely ours!





Musée du Louvre, Paris

# Grand European Family Holiday

*A grand adventure through London, Paris & Rome, plus the Italian countryside*

12 DAYS FROM \$9,990

## 1. Arrive London and a mystery tour

**Tour begins: 3:30 PM, The Langham, London.** A transfer is included from Heathrow Airport or Gatwick Airport to The Langham, London, a five-star luxury hotel in the heart of the city. Embark on a mystery-filled sightseeing tour through the city and return to the hotel for a welcome dinner. **Meals D**

secret London. Explore the infamous Tower of London on a guided tour that includes the Crown Jewels, the armory of antique weapons, and Traitors Gate as you meet a Yeoman Warder and learn the history of the “Bloody Tower,” steeped in legends and ghost stories. Following lunch at the Tower, discover London as you please. **Meals BL**

## 2. Harry Potter & the infamous Tower

Begin a full day of sightseeing with a Harry Potter-themed tour on the “Knightbus” for an inside look at Harry Potter’s

## 3. The London Eye

Soar over the city in a private capsule on the London Eye, one of the world’s largest observation wheels. Feet back on the ground, a walking tour reveals London “now and then,”



## Uniquely Tauck

- Hear the stories of British royalty, past and present, in Westminster Abbey on a guided tour
- Go on an art treasure hunt in Musée du Louvre, spend a day at a French château, and enjoy a memorable dinner cruise on the electric boat of famous chef Alain Ducasse in Paris
- Take a cooking class at a family farm, taste olive oils and wines at the source, and learn how fine hand-painted ceramics are made in Umbria
- Join your family on an after-hours guided visit inside the Vatican Museums and the Sistine Chapel, with time to linger longer without crowds



*Get a taste of daily life in the destinations you explore, experiencing traditions passed down through the centuries.*

including a look at William Shakespeare in London. The walking tour takes you to Borough Market in Southwark, one of the largest and oldest food markets in the city. After lunch, drive to Westminster Abbey for a guided visit of the historic church. The remainder of the day is free. **Meals B**



“

For eight years we traveled on eight Tauck Bridges Tours with our daughter and our grandson. These trips really helped us reestablish strong bonds and memories that will last for the rest of our lives!

The Pagans

2022 TAUCK GUESTS

### 4. Eurostar to Paris and a River Seine cruise

It's all aboard the *Eurostar* for a ride under the English Channel to Paris, where an orientation tour introduces you to city sights. Tonight, join us for a dinner cruise along the River Seine on the electric boat of chef Alain Ducasse. **Meals BD**

### 5. Musée du Louvre & the Eiffel Tower

Explore Musée du Louvre this morning on a scavenger hunt. After an afternoon discovering the city as you wish, join us for an “artful” dinner at a local Parisian restaurant where you will enjoy a hands-on painting lesson. **Meals BD**

# What will you discover in London, Paris & Rome?



## Famous faces and places in London

Explore London through the eyes of William Shakespeare, Sherlock Holmes, Harry Potter, the Yeoman Warders and the royals who ruled the land, learning more on guided visits to the "bloody" Tower of London and Westminster Abbey.

## The art of life in Paris

Paris is renowned for its cultural treasures and culinary delights, pairing artistic elegance with haute cuisine to whet everyone's appetite for Parisian adventures. Discover it on a dinner cruise on the Seine, a scavenger hunt in Musée du Louvre, and on a private visit to an opulent château.

## Country pastimes in Umbria

Known as Italy's green heart, Umbria is a land of medieval towns and lush landscapes of olive groves, forests and hills. It's also famous for truffles, chocolate, wine and meals that families love. Eat like the locals do at a cooking class, and see how olive oil and wine have been made for centuries.

## Must-see treasures of ancient Rome

Rome was called the "Eternal City" by the ancient Romans because they believed the city would always remain standing. View sites still standing after 2,000 years, from the Colosseum that tells tales of gladiators and lions to the Vatican Museums, boasting the world's greatest art collection including the Michelangelo-painted ceiling in the Sistine Chapel which you'll see after the crowds have gone.

## 6. Experience life at a château

Travel outside of the city to opulent Château Vaux Le Vicomte, built in the 15th century by Nicolas Fouquet. The castle was built to impress, with its dazzling interior and formidable exterior (surrounded by a moat) and lavish garden, stretching nearly a mile and a half. Learn more about its history on a guided tour of the castle and garden. Have lunch at a restaurant on the grounds before returning to Paris for an evening spent as you please. **Meals BL**

## 7. Fly to Rome

Fly to Rome, and journey to the pastoral landscapes of Umbria in central Italy. Continue on to your lovely hotel in the town of Gubbio, perched on a hilltop surrounded by vineyards and olive groves. **Meals BD**

## 8. A perfect day in the Umbrian countryside

Experience the rural heart of Italy today on a walking tour of Gubbio, followed by a cooking class and demonstration on making "Crescia di Gubbio" (typical bread) and "Tozzetti Umbri" (dry cookies). Have lunch at a country house in the Upper Tiber Valley and return to your hotel; dinner is at your leisure this evening. **Meals BLD**

## 9. Ceramics, olive oil & wine

Discover a taste of Umbrian life and culture en route to Rome. Stop in Deruta, a village famous for centuries for its handpainted ceramics, and watch a demonstration by craftspeople at a local workshop. In Montecchio, enjoy a guided tour (and tasting) at Frantoio Bartolomei, renowned makers of olive oil (an important product of this region) and



*Michelangelo painted the ceiling of the Sistine Chapel while lying on his back; see his work on a special after-hours visit.*





A visit to the Eiffel Tower, one of Paris' iconic sites, is fascinating from all angles; experience it on your three-night stay in Paris.

see a demonstration of their time-honored methods. Embark on a tasting tour with lunch at Palazzone Winery, inside a renovated medieval barn in the hills near Orvieto. Continue on to Rome for a three-night stay at Palazzo Naiadi Rome, a neo-Classical palace located in the heart of the city. Dine at the hotel this evening. **Meals BLD**

## 10. After hours at the Vatican Museums

Get an orientation tour of the Eternal City this morning aboard a private double-decker bus, stopping at the Colosseum for a guided visit. Enjoy free time this afternoon to explore the city on your own, then join us this evening for a Tauck Exclusive – an after-hours guided visit to the Vatican Museums and the Sistine Chapel (subject to availability, the day of your visit may vary). View the Candelabra Gallery, Map Gallery and the Tapestries, as well as Michelangelo's Sistine Chapel ceiling frescoes, without crowds. **Meals B**

## 11. Sightseeing & more in Rome

In Rome, monumental art and sculpture are everywhere, part of the rich visual backdrop of urban life. This morning, explore the city's main piazzas followed by a free afternoon

to explore this historical city as you wish. Tonight, we invite you to join us for an exclusive farewell dinner with music at a villa outside of the city, featuring a fitting farewell to your amazing family holiday – a fireworks display. **Meals BD**

## 12. Journey home

**Tour ends: Rome.** Fly home anytime. A transfer from Palazzo Naiadi Roma to Leonardo da Vinci Airport in Fiumicino is included. Allow a minimum of three hours for flight check-in at the airport. **Meals B**

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### 2024 DATES

Jun 8, 15, 22, 29 Jul 13

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

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### 2024 PRICE PER PERSON

Double \$ 10,990 Triple \$ 9,990 \*Quad \$ 10,890 Single \$ 14,429

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### 2024 PRICE INCLUSIONS

22 meals (11 Breakfasts, 4 Lunches & 7 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+.** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. Quadruples will be accommodated in two separate rooms. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$500 Child Savings: Children 12 and under**

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### 2024 PREMIER ACCOMMODATIONS

Night 1-3	<b>THE LANGHAM, LONDON</b>	London
Night 4-6	<b>PARIS MARRIOTT OPERA AMBASSADOR HOTEL</b>	Paris
Night 7,8	<b>PARK HOTEL AI CAPPUCINI</b>	Gubbio
Night 9-11	<b>ANANTARA PALAZZO NAIADI ROME HOTEL</b>	Rome

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*), participation is at your own risk; a signed liability waiver will be required. Select tours will visit the Vatican Museums and the Sistine Chapel early in the morning before the general public instead of after hours due to the holiday week crowds; ask at booking. Timings and days of included Rome sightseeing may vary based on availability and closures. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 3 / Pace Level 2**



# Italia Bella: Rome to Venice

*Guest-favorite family adventure in Italy discovering the best of Rome, Florence and Venice*

8 DAYS FROM \$6,390

## 1. Arrive Rome

**Tour begins: 2:00 PM, Hotel Splendide Royal.** A transfer is included from Rome's Leonardo da Vinci Airport to Hotel Splendide Royal. View ancient city sites on a sightseeing drive and join us for a welcome dinner at your hotel. **Meals D**

## 2. St. Peter's & Vatican Museum treasures

A guided visit to St. Peter's Basilica and a gelato making class at a cooking school near Piazza Navona add up to morning fun. Tonight, visit the Vatican Museums and the Sistine Chapel after-hours, without crowds or long lines (subject to availability; day of tour may vary). **Meals B**

## 3. Underground Orvieto & Florence

Travel to Orvieto for a guided visit to the caves and tunnels beneath the town. Continue to Florence, where a ride in a vintage Fiat 500\* takes you across the Arno River for different views of the city. **Meals BD**

## 4. Pisa and its leaning tower

Head to Pisa to see the cathedral, the baptistry, and the Leaning Tower; you can climb it if you like. The tower began to tilt not long after it was built – work has been done to keep it from falling, but it still looks as if it's about to lie down





## Uniquely Tauck

- Learn to make gelato at a cooking school in Rome, make your own pizza guided by an authentic pizza chef at a local restaurant in Florence and savor family dinners, Italian style
- Stay on your own private island in Venice in the Venetian Lagoon, with private boat rides and a dinner cruise aboard a pirate ship
- Explore the sights of Florence in vintage Fiat 500s, enjoying panoramic views of the Renaissance city

for a nap. Enjoy lunch at a local restaurant before returning to Florence for free time to explore as you like. **Meals BL**

### 5. Discover art and pizza in Florence

Join a local guide for a walking tour, followed by guided visits to the Uffizi and Galleria dell'Accademia, home to masterpieces of Renaissance art. Join us for a tasty pizza making class at a local restaurant this evening. **Meals BD**

### 6. High-speed train to Venice

Travel by high-speed train to Venice. A boat carries you past palazzos to St. Mark's Square for lunch at a local restaurant, followed by a trip by boat to your hotel on an island in the Venetian Lagoon. Board a pirate ship this evening for a private dinner cruise. **Meals BLD**

### 7. A day to explore Venezia

Travel by private boat to St. Mark's Square for guided visits inside St. Mark's Basilica and the Doge's Palace, viewing collections of art and armory plus a labyrinth of prisons. The afternoon is free to enjoy the city of canals with your family; a boat shuttle back to your hotel will be available. Enjoy a fun-filled farewell dinner at your hotel. **Meals BD**

### 8. Journey Home

**Tour ends: Venice.** Fly home anytime. A transfer is included from JW Marriott Venice Resort & Spa to Marco Polo Airport or Santa Lucia Train Station. Allow a minimum of three hours for flight check-in at the airport. **Meals B**

## 2024 DATES

Mar 17 Apr 7 Jun 2, ~~5~~, ~~7~~, ~~9~~, 12, ~~14~~, 16, ~~21~~, ~~23~~, 26, ~~28~~, 30  
Jul 3, 5, 10, 12, 14, 17, 19, 24, 26 Aug 2, 4, 9, 11 Dec 22, 29  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

## 2024 PRICE PER PERSON

### March

Double \$ 6,590 Triple \$ 6,390 \*Quad \$ 6,490 Single \$ 8,494

### April - August

Double \$ 6,990 Triple \$ 6,690 \*Quad \$ 6,790 Single \$ 9,098

### December

Double \$ 7,390 Triple \$ 7,190 \*Quad \$ 7,290 Single \$ 9,295

## 2024 PRICE INCLUSIONS

14 meals (7 Breakfasts, 2 Lunches & 5 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+.** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$200 Child Savings: Children 12 and under**

## 2024 PREMIER ACCOMMODATIONS

Night 1-2*	<b>HOTEL SPLENDE ROYAL</b>	Rome
Night 3-5	<b>THE WESTIN EXCELSIOR, FLORENCE</b>	Florence
Night 6,7**	<b>JW MARRIOTT VENICE RESORT &amp; SPA</b>	Venice

\*Tour of Jun 28, Jul 5, 12, 19, 24 and 26 will stay at Aleph Rome Hotel, Curio Collection by Hilton.

\*\*Tours of Dec 22 and 29 will stay at Hotel Danieli.

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*), participation is at your own risk; a signed liability waiver will be required. Timings and days of included Rome sightseeing may vary based on availability and closures. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 3 / Pace Level 3**

## After-hours at the Vatican Museums

Experience the memories of a lifetime when your family explores the Vatican Museums and Sistine Chapel on a very special after-hours visit that invites up-close, unrushed enjoyment of Michelangelo's ceiling fresco without crowds or lines!





# The Sweet Life: Rome & Sorrento

*Experience la dolce vita, family style, with cultural activities for every age to do together*

**7 DAYS FROM \$4,190**

## 1. Ciao bella Roma

**Tour begins: 3:00 PM, Parco dei Principi Grand Hotel & SPA.** A transfer is included upon arrival from Rome's Leonardo da Vinci Airport in Fiumicino to Parco dei Principi Grand Hotel & SPA. Join our local guide for a brief tour of ancient sights 2,000 years old, seeing Circus Maximus, Palatine Hill, the Roman Forum, the Colosseum and more. Join us this evening for a welcome dinner. **Meals D**

## 2. Gladiators, catacombs & the Vatican

Your first stop today is Gladiator School, where you'll view history through the eyes of an ancient gladiator. Next up is a guided visit to the Catacombs of St. Callixtus, lunch at a local restaurant, and free time. Tonight, join us for an unforgettable family experience – a Tauck Exclusive, after-hours guided visit to the Vatican Museums and the Sistine Chapel (subject to availability, day of visit may vary). See the Map Gallery and the Tapestries, the Candelabra Gallery and the Sistine Chapel, without crowds or being rushed. **Meals BL**

## 3. Vatican City and Piazza Navona

Visit the grand Basilica of St. Peter and St. Peter's Square with our local guide before a walking tour takes you to the Pantheon and Piazza Navona. Have lunch at a local restaurant and spend the rest of the day as you please. **Meals BL**





## Uniquely Tauck

- Experience an extraordinary after-hours guided tour of the Vatican Museums & the Sistine Chapel with your family, without the day's crowds or long lines
- See how mozzarella cheese, olive oil and wine are made and learn how to make pizza and dance the *Tarantella* during a visit to an *agriturismo* near Sorrento
- Turn back time to the days of the ancient Roman Empire when you go to gladiator school to learn how to fight like a warrior and defend yourself from lions like the gladiators of the past
- Visit a village frozen in time by the eruption of Mt. Vesuvius in 79 AD, glimpsing daily life in Pompeii villas where the furnishings are still intact

### 4. Pompeii & a slice of local life

Travel aboard a high-speed train from Rome to Naples – then it's off to Pompeii, a city frozen in time by the volcanic eruption of Mt. Vesuvius in 79 AD, for a guided walk. After lunch at a local restaurant, head to the Amalfi Coast; your rooms at Hilton Sorrento Palace are Executive Level with sea views. This evening, visit an *agriturismo* (farm) where you'll see how mozzarella cheese, olive oil and wine are made, then make your own pizza for dinner. Learn how to dance the *Tarantella* before the night ends! **Meals BLD**

### 5. The Isle of Capri

Ride a high-speed ferry across the Gulf of Naples to the enchanting Isle of Capri. A private convertible is waiting to chauffeur you along the cliffs to the town of Anacapri for a ride on a chairlift to the highest point on the island. After lunch in the town of Capri, enjoy time to explore. Take the funicular down to the pier and take the high-speed ferry back to Sorrento where the evening is free. **Meals BL**

### 6. The Amalfi Coast, a cruise & more

Drive along the Amalfi Coast to Positano; the roller coaster road rises, falls, twists and turns beside the sea. Take a walking tour of Positano, then board a private boat for a cruise along the Amalfi Coast to the town of Amalfi. Enjoy time to explore as you wish and perhaps visit the

11th-century Cathedral of St. Andrew. Return to your hotel late afternoon; join us for a farewell barbecue. **Meals BD**

### 7. Journey Home

**Tour ends: Sorrento.** Fly home anytime. A transfer from the Hilton Sorrento Palace to Naples Airport is included. Allow a minimum of 3 hours for your flight check-in. Please ask at time of booking if you would like to extend your stay by arriving earlier or departing later. **Meals B**

### 2024 DATES

Apr 7, 14   Jun 2, 9, 16, 19, 23, 26, 30  
Jul 3, 7, 10, 14, 17, 21, 28   Aug 4, 14  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

#### March

Double \$ 4,590   Triple \$ 4,190   \*Quad \$ 4,890   Single \$ 5,838

#### April - August

Double \$ 5,490   Triple \$ 5,090   \*Quad \$ 5,790   Single \$ 6,791

#### December

Double \$ 6,190   Triple \$ 5,790   \*Quad \$ 6,490   Single \$ 7,462

### 2024 PRICE INCLUSIONS

13 meals (6 Breakfasts, 4 Lunches & 3 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+.** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$200 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1-3	<b>PARCO DEI PRINCIPI GRAND HOTEL &amp; SPA</b>	Rome
Night 4-6	<b>HILTON SORRENTO PALACE</b>	Sorrento

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*), participation is at your own risk; a signed liability waiver will be required. Tours of Apr 2 and 9 visit the Vatican Museums and Sistine Chapel early morning before the general public instead of after hours due to holiday week crowds. Timings and days of included Rome sightseeing may vary based on availability and closures. Certain exceptions may apply (will be advised at booking). Itinerary subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 2 / Pace Level 3**



London, England

# Castles & Kings: London to Paris

*Make history of your own on a royal tale of two capital cities in England and France*

8 DAYS FROM \$6,590

## 1. Arrive London

**Tour begins: 3:00 PM, London Marriott Hotel County Hall.**

A transfer is included upon arrival from London's Heathrow or Gatwick airports to the London Marriott Hotel County Hall in the heart of the city near Big Ben, the London Eye and Westminster Bridge. Join us aboard a private double-decker bus for sightseeing before a welcome dinner tonight. **Meals D**

## 2. Tower of London and London Eye

Explore the Tower of London, meet a Yeoman, and view the Crown Jewels before boarding a speedboat for a Thames River adventure\*, finishing at the London Eye. View the city in Tauck's private observation capsule, 450 feet above the river! The remainder of your day is free to explore. **Meals BL**

## 3. Windsor Castle and West End theatre

The home of English kings and queens for over 900 years, stately Windsor Castle is still a residence of the British Royal

Family – and this morning, your family will be treated to a guided visit. An afternoon bicycle\* ride through the capital city's royal parks, and an opportunity to have dinner at a pub and attend a musical in the fabulous West End theatre district, rounds out your day. **Meals B**





## Uniquely Tauck

- Explore London on a private double-decker bus and soar over the city on the London Eye, reserved for Tauck Bridges families only
- Visit Château de Versailles, a 2,300 room palace built by Louis XIV, reflecting on life here in the Hall of Mirrors, in the private apartments, and the gardens
- Visit Windsor Castle, royal residence of British kings and queens for just about 1,000 years
- Take a scavenger hunt in the Musée du Louvre as you discover world-famous works of art

### 4. The British Museum and a spy walk

Discover the treasures inside the British Museum with a local guide. Have lunch at the museum, then set off on an outdoor London Spy Walk; your evening is free. **Meals BL**

### 5. Eurostar to Paris & Île de la Cité

Ride aboard the high-speed *Eurostar* train to Paris where your sightseeing begins with a tour on the Île de la Cité, home to Notre Dame Cathedral. Have dinner tonight at a local restaurant near your hotel, steps from the Tuileries Garden, Place Vendôme, and the Louvre. **Meals BD**

### 6. Château de Versailles & the Eiffel Tower

Travel outside of Paris for a guided visit to the opulent Château de Versailles. Hear what it was like to live in this 2,300-room palace as you see the Hall of Mirrors, the private apartments of the king and queen, and walk around the formal gardens. Then it's off for a guided visit to the iconic Eiffel Tower, followed by free time with your family. **Meals BL**

### 7. Musée du Louvre and Montmartre

At the Musée du Louvre, take a privately guided tour to meet some of its celebrated residents, including the *Mona Lisa*, as you embark on a scavenger hunt through the museum (day and time subject to change). Visit Tuileries Garden, before exploring the hilltop streets of Montmartre. Join us for our magical farewell dinner tonight. **Meals BD**

## 8. Journey Home

**Tour ends: Paris.** Fly home anytime. A transfer is included to Paris Charles de Gaulle or Orly airports from Fauchon L'Hôtel Paris. Allow three hours for flight check-in. **Meals B**

### 2024 DATES

**Apr** 7, 14   **Jun** 6, 9, 10, 13, 16, 17, 20, 23, 28   **Jul** 1, 5, 8, 12, 15  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

#### April

Double \$ 6,990   Triple \$ 6,590   \*Quad \$ 6,990   Single \$ 9,198

#### June - July

Double \$ 7,990   Triple \$ 7,490   \*Quad \$ 7,990   Single \$10,616

### 2024 PRICE INCLUSIONS

13 meals (7 Breakfasts, 3 Lunches & 3 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+.** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. Quadruples will be accommodated in two separate rooms. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$200 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1-4	<b>LONDON MARRIOTT HOTEL COUNTY HALL</b>	London, England
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Night 5-7*	<b>FAUCHON L'HÔTEL PARIS</b>	Paris, France
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\* Tours of Jun 10, 17; Jul 12 and 15 will stay at the Paris Marriott Opera.

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*), participation is at your own risk; a signed liability waiver will be required. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 2 / Pace Level 2**

## Musée du Louvre Scavenger Hunt

There is no better way to introduce the entire family to the world's great art masterpieces than by embarking on a scavenger hunt through one of the world's largest (and most acclaimed) art museums, Musée du Louvre – certain to be a highlight of your time in Paris.





Mortersch Glacier

# Alpine Adventure

*Switzerland, Austria and Germany – family outdoor adventures in the world's top outdoor playground*

8 DAYS FROM \$6,190

## 1. Arrive Engelberg

**Tour begins: 6:00 PM, Kempinski Palace Engelberg.**

A transfer is included from Zürich International Airport to Kempinski Palace Engelberg. Join us for a welcome reception and dinner in your hotel tonight. **Meals D**

## 2. Mt. Titlis and zip-lining

Get a closer look at the Alpine wonderland that surrounds you today as you ride to the top of Mount Titlis aboard a cable car for lunch and an exciting zip-line adventure. Descend down the mountain for free time in Lucerne before a dinner cruise on glacial Lake Lucerne. **Meals BLD**

## 3. Glacier Express

Drive to Andermatt for a train ride aboard the *Glacier Express* through Alpine passes and past lakes, steep cliffs, forests, and mountain villages. Your destination is an elegant resort hotel at the foot of the Alps in St. Moritz. **Meals BLD**

## 4. Engadine Valley sports and cheese

Take a cable car up Piz Diavolezza for vistas of the Engadine Alps, including the highest virtual reality experience in the world, and ride it back down again. An easy hike brings you to Mortersch Glacier for a few steps on its surface. Have lunch at a cheesery and learn about the secrets of cheese making before trying your hand at a variety of Alpine sports, like crossbow and ski racing. If you wish, join us for a mountain bicycle ride\* to your resort in St. Moritz. **Meals BL**

## 5. A day of water wows in the Alps

At Area 47 in the Ötztal Valley, don a wetsuit and helmet for a whitewater river-rafting adventure\* and enjoy swimming and water-sliding in Europe's biggest outdoor water park. Return to your resort for family fun your way. **Meals BLD**

## 6. Innsbruck, ski jumpers & Tyrolean games

Follow the Inn River today to Innsbruck, Austria for a visit to the world-class Bergisel Ski Jump and sports facility.



## Uniquely Tauck

- Ride a cable car up Mt. Titlis for an exciting zip-line experience over head-turning Alpine scenery and get a different perspective of glacial wonders during a dinner cruise on Lake Lucerne
- Enjoy a private after-hours evening at an archaeological site dating back to the Neolithic Age, with Tyrolean fun, games and activities
- During a private visit to an Alpine cheesery, you'll discover the secrets of making cheese from start to finish as the cheesemakers show you how to craft cheese for your family to taste

In the labyrinthine heart of Old Town Innsbruck, history comes alive, literally, when on a walking tour you just might meet 15th-century German Emperor Maximilian I. Tonight, enjoy an after-hours visit to Ötzi-Dorf, an open-air museum and archaeological site interpreting village life during the Neolithic Age, followed by dinner and a memorable private evening of Tyrolean fun, games and activities. **Meals BD**

## 7. On to Munich and a special farewell dinner

Depart Austria, cross the German border into Bavaria, and continue on to Munich, Bavaria's capital city, for a sightseeing tour followed by time to explore as you please. Cap your memorable family Alpine vacation with tonight's farewell dinner with accordion music in the historic Palais



Keller, dating back to 1425 and once a 15th-century salt store, beneath your landmark hotel in the heart of the city, the historic Hotel Bayerischer Hof. **Meals BLD**

## 8. Journey Home

**Tour ends: Munich.** Fly home anytime. Transfers are included from Hotel Bayerischer Hof to Munich Airport; you should allow a minimum of three hours for your flight check-in at the airport. **Meals B**

### 2024 DATES

Jun 5, 16, 19, 23, 26, 30 Jul 5, 7, 12, 14, 19, 21, 28 Aug 4, 11

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

#### June 2 - 8

Double \$ 6,490 Triple \$ 6,190 \*Quad \$ 6,290 Single \$ 7,568

#### June 9 - August

Double \$ 6,990 Triple \$ 6,690 \*Quad \$ 6,790 Single \$ 8,096

### 2024 PRICE INCLUSIONS

18 meals (7 Breakfasts, 5 Lunches & 6 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+.** Children must be 8 or older to participate in activities requiring a waiver and must be accompanied by a parent or guardian. Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. Quadruples will be accommodated in two separate rooms. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$250 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1,2	<b>KEMPINSKI PALACE ENGELBERG</b>	Engelberg, Switzerland
Night 3,4	<b>GRAND HOTEL DES BAINS KEMPINSKI ST. MORITZ</b>	St. Moritz, Switzerland
Night 5,6	<b>AQUA DOME – TIROL THERME LÄNGENFELD</b>	Längenfeld, Austria
Night 7	<b>HOTEL BAYERISCHER HOF</b>	Munich, Germany

International airfare is additional; call Tauck for special rates on air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 3 / Pace Level 3**



# Ireland Forever

*A family journey from East to South to West explores a legacy of history, stories & amazing landscapes*

8 DAYS FROM \$5,690

## 1. Arrive Dublin for a treasure hunt

**Tour begins: 1:00 PM, The Shelbourne.** A transfer is included from Dublin Airport to The Shelbourne. Your family will have the perfect introduction to the city – and a lot of fun – on a treasure hunt that brings you to key landmark sites. Later this afternoon a visit to EPIC, the wonderful Irish Emigration Museum, tells the story of Irish emigrants the world over. Join us tonight for a welcome dinner at your elegant hotel in Dublin's city center. **Meals D**

## 2. Race horses and the *Titanic*

Horses, racing and Ireland are a rich part of history and legends. Depart Dublin today for a visit to the Irish National Stud & Gardens in Kildare for the immersive Irish Racehorse Experience. Continue on to Cobh, where the *Titanic* picked





## Uniquely Tauck

- Discover the history of Dublin throughout the centuries to present day on a treasure hunt that introduces you to landmark sites in the city
- A three-night stay at Fota Island Resort in Cork includes a private barbecue dinner where you'll meet an Irish storyteller and musicians
- Watch sheep dogs herd their flock when you visit a local farm in Killarney; ride back in time aboard a jaunting car and try your hand at falconry

up 123 passengers on April 11, 1912 on its ill-fated maiden voyage across the sea. Learn more at *Titanic Experience Cobh*, located in the historic White Star Line ticket office, telling the story of the ship and Irish emigration. End the day at a five-star resort hotel set on an island in Cork. **Meals BLD**

### 3. Pottery making in Kinsale

Explore the fishing town of Kinsale today on a guided walking tour and enjoy a lesson in pottery making at Kinsale Pottery & Arts Center. Free time today enables you to discover the sights as you like; Kinsale is known for its fresh seafood, gourmet cuisine, the arts, and as a summer retreat for Irish families. Return to the resort late afternoon, and have fun tonight at a barbecue dinner. **Meals BD**

### 4. Resort activities and a country adventure

Spend the morning enjoying a variety of outdoor activities at your resort, choosing from an obstacle course, a treasure quest, archery and "human foosball" as you like. After lunch, head out for an adventure in the countryside, returning late afternoon to your resort for dinner. **Meals BLD**

### 5. Sheep dogs, falconry & a jaunting car

En route to picturesque Killarney, your family will learn all about sheep dogs at a demonstration at a sheep farm. Continue to Killarney, where the magical landscapes and rich stories intertwine on a tour by "jaunting car" (horse & carriage). The day ends with a falconry experience – the "sport of kings" is an ancient art, thought to be 4,000 years old – and is both educational and entertaining. **Meals BLD**

### 6. A lake cruise and a day in Killarney

A morning cruise along Lough Leane enchants with breathtaking views of the lakes, islands and castles of the Killarney National Park. The rest of the day is free. **Meals B**

### 7. Cliffs of Moher and the Wild Atlantic Way

Ride a ferry to Killimer and drive to the amazing Cliffs of Moher, a famous world wonder. Have lunch in Ennis before arriving at your 18th-century Manor House hotel, where our farewell reception and dinner will be held. **Meals BLD**

### 8. Journey home

**Tour ends: Dublin.** Fly home anytime. A transfer is included to Dublin Airport from Carton House; allow 3 1/2 hours for flight check-in at the airport. **Meals B**

## 2024 DATES

Jun 9, 16, 23, 25, 30 Jul 14, 21, 28 Aug 4, 11 / = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

## 2024 PRICE PER PERSON

Double \$ 5,890 Triple \$ 5,690 \*Quad \$ 5,690 Single \$ 7,259

## 2024 PRICE INCLUSIONS

17 meals (7 Breakfasts, 4 Lunches & 6 Dinners), airport transfers as noted, gratuities to local guides, service charges, taxes & portage. **Recommended age: 8+** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. Quadruples will be accommodated in two separate rooms. **\*Quad Note:** Families of 4 will be booked in 2 double rooms; 1-room quads are on request and limited to 1 adult and 3 children under 18 when available.

**\$200 Child Savings: Children 12 and under**

## 2024 PREMIER ACCOMMODATIONS

Night 1	<b>THE SHELBOURNE</b>	Dublin
Night 2-4	<b>FOTA ISLAND RESORT</b>	Cork
Night 5,6	<b>KILLARNEY PARK HOTEL</b>	Killarney
Night 7	<b>CARTON HOUSE</b>	Maynooth

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (\*), participation is at your own risk; signed liability waiver will be required. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Plan and Activity / Pace details.**

**Activity Level 3 / Pace Level 3**









# Exotics

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## Awesome animals in amazing places

Go someplace exotic with Tauck Bridges and enjoy an authentic look at daily life in the places you'll explore. Choose a family expedition to the Sacred Valley and Machu Picchu in Peru or embark on a classic African safari in Tanzania's wild national parks. Experience an eco-adventure inside Costa Rica's jungles, rainforests and turtle beaches or a cruise you'll never forget to remote Equatorial islands that time forgot. Meet four-footed Peruvian locals, from alpacas, llamas and Paso horses to spectacled bears. Spot Africa's Big Five on private game drives in their natural habitats. See toucans, monkeys and sloths in Costa Rica and discover marine life found nowhere else in the world on a Galápagos beach.

## Tented camps, jungle lodges & a ship

Settle into safari lodges and tented camps in private game reserves and parks with wildlife right outside your door. Howler monkeys wake you up at a rainforest lodge in Tortuguero National Park. Stay at a mountain-top lodge near a long-lost Incan city. And sail to a different island each day on your live-aboard boat, *Santa Cruz II*, in the Galápagos.

## Expert guides, naturalists & villagers

Learn what it's like to live in the places you'll explore from the people who know it best. Our expert naturalists and safari guides share insights about the wildlife you'll see on guided nature walks, lava hikes, private game drives, while swimming, kayaking, snorkeling, and more. Join in cultural traditions with rural villagers, schoolchildren, artisans, and equestrians happy to share their passions – and friendships – with you.



# Galápagos: Wildlife Wonderland

*Up-close family discoveries of wildlife wonders found nowhere else in the world*

8 DAYS FROM \$7,070 | BEGINS QUITO

## 1. Arrive in Quito, Ecuador

**Tour begins: Swissôtel Quito.** A transfer is included from Mariscal Sucre International Airport to the Swissôtel Quito upon your family's arrival.

## 2. A visit to the Equator & exploring Quito

Quito is not only 9,200 feet above "sea" level, it's also on the Equator marking the "middle of the world." Take the opportunity to stand on both the northern and southern hemispheres at the same time, and learn more about Quito's unique geography at the Intiñan Museum before enjoying an Ecuadorian lunch near a volcanic crater. Explore centuries-old Colonial Quito on a guided tour, seeing the Presidential Palace and more. Join us tonight for our

welcome reception and dinner at your hotel, then get a good night's sleep so you'll be rested and ready for your family's unforgettable Galápagos cruise\* tomorrow. **Meals BLD**

## 3. Fly to Baltra / ■ Embark ship

Fly from Quito to the volcanic island of Baltra to board your expedition ship, *Santa Cruz II*. Settle into your cabin and enjoy lunch as your captain and crew welcome you to a briefing and boat drill. Then it's off on your first shore excursion aboard a *panga* to Santa Cruz, and a wet landing on Las Bachas Beach (named for the US military barges, referred to as "bachas," that were beached and abandoned there after WWII) – an important nesting area for East Pacific green sea turtles. On a guided hike around a lagoon, look for flamingos, pintail ducks, sandpipers and stilts.



## Uniquely Tauck

- Spend four nights aboard *Santa Cruz II* as she sails to different tropical islands in the Galápagos for daily shore excursions with naturalists and spot wildlife as you hike, swim, snorkel, kayak and more
- In Quito, put one foot in the Southern Hemisphere and one in the Northern Hemisphere when you visit the Equator during a day of sightseeing that includes a visit to the Intiñan Museum and an Ecuadorian lunch near a volcanic crater
- See animals unique to the Galápagos Islands, from penguins that live near the Equator, to iguanas that swim and eat dinner underwater, to fur seals and sea lions who playfully welcome you to their world, to sea turtles and little penguins



You'll discover an amazing amount of birds on remote islands in the Galápagos including the iconic blue-footed boobies.

## VOYAGE AT A GLANCE

### ■ 4 Cruise Days aboard *Santa Cruz II*

Day	Destination
1	<b>Arrive Quito</b> / Swissôtel Quito
2	Quito
■ 3	Fly to Baltra / Embark <i>Santa Cruz II</i> / Santa Cruz Island
■ 4	Santiago (James) Island
■ 5	Rábida Island / Bartolomé Island
■ 6	Genovesa (Tower) Island
7	Disembark Santa Cruz Island / Baltra / Guayaquil
8	<b>Depart Guayaquil</b>



“

I felt like a modern ‘whale watcher’ when we embarked on a Zodiac in hot pursuit of the 25-yard blue whale. I shall never forget the look on our group’s faces experiencing this ‘once-in-a-lifetime event!’

Frederick Grant

TAUCK GUEST

You may enjoy swimming and snorkeling at this beach too, schedule permitting. Join our expert naturalists for an informative briefing aboard ship this evening, prior to the captain’s welcome reception followed by dinner. **Meals BLD**



*Adventures abound for all ages and generations, from sea kayaking in the tropical waters where marine life includes fur seals and sea lions curious about you to cultural diversions in equatorial Quito, where you stand in two different hemispheres at the same time.*

#### 4. ■ Santiago Island

Start the day with a morning boat ride off Buccaneer's Cove on Santiago (James) Island – once a favorite haunt of pirates and whalers – to observe seabirds like frigates, pelicans and boobies, and go snorkeling off the *panga*. After lunch aboard ship, a wet landing at Puerto Egas on Santiago provides even more opportunities to see seabirds, along with a colony of sea lions and marine iguanas; enjoy a swim and a snorkel from the beach before returning to the ship. Weather permitting, your family will enjoy star gazing outside on the top deck this evening. **Meals BLD**

#### 5. ■ Rabida & Bartolomé

Meet Darwin's finches and other rare birds today after a wet landing on Rabida (Jervis) Island, with its red-colored beaches. Experience both wet and dry landings on your excursion to Bartolomé Island; hike up to the summit and drink in amazing vistas of its volcanic features and the neighboring islands. Ride a *panga* around Pinnacle Rock, and view sea lions, sea turtles and tiny tropical Galápagos penguins in a panorama of life found only here. Tonight you'll find out more about the Galápagos Islands with our shipboard naturalists. **Meals BLD**

#### 6. ■ Genovesa & Darwin Bay

Explore Genovesa (Tower) Island by *panga* and a dry landing; climb up Prince Philip's steps for a hike across the island, where you'll see masked boobies, frigate birds, storm

petrels and more. An afternoon cruise and a wet landing at Darwin Bay offers more amazing views of thousands of rare birds, including red-footed boobies, gulls, mockingbirds, herons and finches, as well as an optional walk across volcanic terrain. Back aboard the ship, celebrate the end of your cruise – and your family's unforgettable Galápagos tour – at our Captain's farewell dinner, a feast of fun and friendship for all. **Meals BLD**

#### 7. Disembark ship & fly to Guayaquil

Disembark *Santa Cruz II* on the north shore of Santa Cruz Island. During a visit to a tortoise reserve, you'll have an opportunity to look for the giant tortoises that once were abundant on the islands you've just explored. Observe in the wild one of the rarest forms of wildlife that continue to thrive here on the Galápagos Islands – the giant tortoise – and learn about the efforts being made by the Ecuadorian National Park Service to preserve and protect life on the islands for future generations. Late morning, travel to the airport for your flight to Guayaquil on the mainland, and an overnight at the Wyndham Guayaquil. Join us this evening for a poolside farewell party at your hotel as your family's adventure comes to a close. **Meals BD**

#### 8. Journey Home

**Tour ends: Guayaquil.** Fly home anytime. A transfer from the Wyndham Guayaquil to José Joaquín de Olmedo International Airport is included. You should allow a minimum of 3 hours for flight check-in at the airport. **Meals B**



2024 DATES

Mar 23   Apr 6   Jun 1, 11, 15, 25, 29   Jul 9, 23, 27   Aug 6






*Note: Jun 11, 25; Jul 9, 23; and Aug 6 departures follow a Western Islands itinerary that visits different islands than the itinerary detailed here; ask at booking.*

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability, complete itinerary and prices.

2024 PRICE PER PERSON

March – July 8

LAND/CRUISE PRICE + ON-TOUR AIR (2 flights) = TOTAL PER PERSON

	<b>Explorer Double Cabin – Horizon Deck</b>					
	Double	\$ 7,555	+	\$ 435	=	<b>\$ 7,990</b>
	Triple	<b>N/A</b>				
	Single	\$ 9,625	+	\$ 435	=	<b>\$10,060</b>
	<b>Explorer Triple Cabin – Horizon Deck</b>					
	Double	<b>N/A</b>				
	Triple	\$ 7,035	+	\$ 435	=	<b>\$ 7,470</b>
	Single	<b>N/A</b>				
	<b>Explorer Double Cabin – Expedition Deck</b>					
	Double	\$ 7,860	+	\$ 435	=	<b>\$ 8,295</b>
	Triple	<b>N/A</b>				
	Single	\$ 9,975	+	\$ 435	=	<b>\$10,410</b>
	<b>Explorer Double Cabin – Panorama Deck</b>					
	Double	\$ 8,205	+	\$ 435	=	<b>\$ 8,640</b>
	Triple	<b>N/A</b>				
	Single	\$ 10,325	+	\$ 435	=	<b>\$10,760</b>
	<b>Darwin Suite – Panorama Deck</b>					
	Double	\$ 9,530	+	\$ 435	=	<b>\$ 9,965</b>
	Triple	\$ 7,945	+	\$ 435	=	<b>\$ 8,380</b>
	Single	<b>N/A</b>				

July 9 – August

LAND/CRUISE PRICE + ON-TOUR AIR (2 flights) = TOTAL PER PERSON

■	<b>Explorer Double Cabin – Horizon Deck</b>					
	Double	\$ 7,155	+	\$ 435	=	<b>\$ 7,590</b>
	Triple	<b>N/A</b>				
	Single	\$ 9,225	+	\$ 435	=	<b>\$ 9,660</b>
■	<b>Explorer Triple Cabin – Horizon Deck</b>					
	Double	<b>N/A</b>				
	Triple	\$ 6,635	+	\$ 435	=	<b>\$ 7,070</b>
	Single	<b>N/A</b>				
■	<b>Explorer Double Cabin – Expedition Deck</b>					
	Double	\$ 7,460	+	\$ 435	=	<b>\$ 7,895</b>
	Triple	<b>N/A</b>				
	Single	\$ 9,575	+	\$ 435	=	<b>\$ 10,010</b>

■	<b>Explorer Double Cabin – Panorama Deck</b>				
	Double	\$ 7,805	+	\$ 435	= <b>\$ 8,240</b>
	Triple	<b>N/A</b>			
	Single	\$ 9,925	+	\$ 435	= <b>\$ 10,360</b>
■	<b>Darwin Suite – Panorama Deck</b>				
	Double	\$ 9,130	+	\$ 435	= <b>\$ 9,565</b>
	Triple	\$ 7,545	+	\$ 435	= <b>\$ 7,980</b>
	Single	<b>N/A</b>			

2024 LAND / CRUISE PRICE INCLUSIONS

18 meals (7 Breakfasts, 5 Lunches & 6 Dinners), aboard ship daily cocktail hour and all day soft drinks, wine and beer with dinner, gratuities to Tauck Director, local guides, ship staff, drivers, service charges, most taxes and portage. **Recommended age:** 8+; minimum age for children is 6. Children under 18 must be booked in a room with at least one adult. Aboard ship, triple cabins are two beds and a pull-out couch limited to two adults (age 18 or older) sharing a room with one child under age 18. Interconnecting cabins (subject to availability) can be booked onboard ship. Quads accommodated in two double rooms. In hotels, triples are usually a two-bedded room plus one rollaway bed. On-tour air included (2 flights). **\$500 Child Savings: Children 12 and under**

2024 PREMIER ACCOMMODATIONS

Night 1,2	<b>SWISSÔTEL QUITO</b>	Quito
Night 3-6	<b>ABOARD SANTA CRUZ II</b>	Galápagos Islands
Night 7	<b>WYNDHAM GUAYAQUIL</b>	Guayaquil

International airfare is additional. Children under 18 must be booked in a room with at least one adult. We may not visit each of the islands in the order outlined, but typically visit two different sites per day. Our Galápagos itinerary is subject to change due to wildlife encounters, atmospheric conditions and Galápagos National Park directives. Certain exceptions may apply (advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Cruise Protection Product and Activity / Pace details; visit [tauck.com](https://tauck.com) for Santa Cruz II ship page for deck plans and specifications.**

Activity Level 3 / Pace Level 2



Cruise aboard the expeditionary ship, Santa Cruz II, with no more than 90 guests, enjoying spacious cabins with ocean views.



# Costa Rica: Jungles & Rainforests

*Wildlife wonders and outdoor fun on an eco-adventure designed for all ages*

8 DAYS FROM \$4,170

## 1. Arrive San José

**Tour begins: 6:00 PM, InterContinental Costa Rica.**

A transfer is included from San José's Juan Santamaría International Airport to InterContinental Costa Rica. Join us tonight for welcome reception followed by dinner. **Meals D**

## 2. Toucans, chocolate & on to Tortuguero

Visit the Toucan Rescue Center to meet some of the toucans, sloths and monkeys the staff here cares for before learning about the art of making chocolate. Then it's off for a boat ride to your rustic rainforest lodge in Tortuguero. **Meals BLD**

## 3. Treasures of Tortuguero by boat

Explore Tortuguero on morning and afternoon boat rides, looking for all the different species of wildlife found in this national park. This afternoon take a boat ride to a local village for a coconut demonstration. Trips in July – August may view endangered sea turtles at night on a special excursion to the beach where their nesting grounds are found. **Meals BLD**

## 4. Fly to Arenal / pineapples & river rafting

Fly to Arenal this morning and visit a pineapple farm for a tour and tasting of freshly picked fruit, before an exciting Class II river-rafting excursion on the historic Sarapiquí River, spotting wildlife along the riverbank. After lunch, drive to your resort for dinner and an evening at leisure. **Meals BLD**





## Uniquely Tauck

- Explore the wilderness with wildlife experts on a jungle river-rafting adventure and a canal boat cruise in Tortuguero National Park
- Enjoy a tasty pineapple farm tour, a hands-on coconut demonstration, and an artisan chocolate making demo during a special lunch
- Stay two nights on the Gulf of Papagayo where a snorkeling trip reveals tropical fish, sea urchins, pufferfish, turtles, trumpetfish, dolphins and more

### 5. Zip lining at Arenal or a nature walk

Get a bird's-eye view of cone-shaped Arenal Volcano on a zip-line ride\* through the rainforest canopy or a sky tram ride and a nature walk. After lunch, return to your resort hotel for an afternoon at leisure and dinner. **Meals BLD**

### 6. Across Costa Rica to coastal Guanacaste

Drive to your oceanfront resort in Guanacaste on the Pacific coast ideally located near Santa Rosa National Park. Resort fun is on the menu tonight as you wish. **Meals BLD**

### 7. Dolphin spotting, snorkeling & farewell

Enjoy a snorkeling cruise today that includes an opportunity to spot bottlenose dolphins, and possibly humpback whales that may be swimming by. The afternoon is free for family fun, followed by a beach party farewell dinner this evening with traditional marimba music, weather permitting. **Meals BLD**

### 8. Journey home

**Tour ends: Guanacaste.** Fly home anytime. A transfer from El Mangroove to Liberia International Airport is included. Allow three hours for flight check-in at the airport. **Meals B**

## 2024 DATES

**Feb 18** Mar 10, 17, 24, 31 Apr 14 Jun 9, 11, 16, 18, 23, 25, 30  
Jul 7, 14, 21, 28 Aug 4, 11 Dec 19, 21, 23, 25, 27, 29 / = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

## 2024 PRICE PER PERSON

### February - April

#### LAND PRICE + ON-TOUR AIR (1 flight) = TOTAL PER PERSON

Double	\$ 4,745	+	\$ 145	=	<b>\$ 4,890</b>
Triple	\$ 4,495	+	\$ 145	=	<b>\$ 4,640</b>
Quad	\$ 4,601	+	\$ 145	=	<b>\$ 4,746</b>
Single	\$ 5,677	+	\$ 145	=	<b>\$ 5,822</b>

### June - August

#### LAND PRICE + ON-TOUR AIR (1 flight) = TOTAL PER PERSON

Double	\$ 4,245	+	\$ 145	=	<b>\$ 4,390</b>
Triple	\$ 4,025	+	\$ 145	=	<b>\$ 4,170</b>
Quad	\$ 4,127	+	\$ 145	=	<b>\$ 4,272</b>
Single	\$ 5,083	+	\$ 145	=	<b>\$ 5,228</b>

### December

#### LAND PRICE + ON-TOUR AIR (1 flight) = TOTAL PER PERSON

Double	\$ 5,045	+	\$ 145	=	<b>\$ 5,190</b>
Triple	\$ 4,685	+	\$ 145	=	<b>\$ 4,830</b>
Quad	\$ 4,789	+	\$ 145	=	<b>\$ 4,934</b>
Single	\$ 6,284	+	\$ 145	=	<b>\$ 6,429</b>

## 2024 PRICE INCLUSIONS

20 meals (7 Breakfasts, 6 Lunches & 7 Dinners), airport transfers as noted, service charges, gratuities to local guides, admission fees, taxes & portage. **Recommended age: 8+;** Children must be 8 or older to experience the zip-line ride. On-tour air included (1 flight). **\$200 Child Savings: Children 12 and under.**

## 2024 PREMIER ACCOMMODATIONS

Night 1	<b>INTERCONTINENTAL COSTA RICA AT MULTIPLAZA MALL</b>	San José
Night 2,3	<b>ANINGA LODGE</b>	Tortuguero
Night 4,5	<b>TABACÓN GRAND SPA THERMAL RESORT</b>	La Fortuna
Night 6,7	<b>EL MANGROOVE</b>	Guanacaste

International Airfare is additional. Call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). Recommended age: 8+; children must be 8 or older to experience the zip-line ride. Children under 18 must be booked in a room with at least one adult. Triple and quad accommodations are two-bedded rooms. For activities marked with an asterisk (\*) in day-by-day descriptions, participation is at your own risk; a signed liability waiver will be required. Nighttime beach visit on day 3 for the possibility of seeing sea turtles is only offered on July - August departures. Certain exceptions may apply (will be advised at time of booking). Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Product and Activity / Pace details.**

**Activity Level 3 / Pace Level 3**



# Tanzania: A Grand Family Safari

*Wildlife spotting in Arusha, Tarangire and Serengeti national parks and Ngorongoro Crater*

10 DAYS FROM \$9,190

## SAFARI AT A GLANCE

Day	Destination
1	<b>Arrive Arusha</b> <i>Gran Meliá Arusha</i>
2	Arusha National Park
3	Tarangire National Park <i>Tarangire Safari Lodge</i>
4	Wildlife viewing and two game drives
5	Meet the Maasai & on to Ngorongoro <i>Tloma Lodge</i>
6	Game viewing inside an age-old crater
7	Serengeti National Park <i>Meliá Serengeti Lodge</i>
8	Hot air ballooning over the Serengeti
9	Farewell to the Serengeti
10	Journey home / <b>Depart Arusha</b>



Maximum Elevation: 7,550 ft.



## Uniquely Tauck

- Go on private game drives in open-top 4x4 vehicles, limited to 6 guests per vehicle, in Arusha, Tarangire and Serengeti national parks during multi-night stays in luxury safari lodges
- Soar over the Serengeti in a hot air balloon at dawn to see wildlife begin their day, landing for a champagne and juice breakfast in the bush
- Learn about local life on visits to a school to meet the children, and to a Maasai village where you'll discover cultural traditions and skills
- Enjoy a picnic lunch in prehistoric Ngorongoro Crater, often called Africa's "Garden of Eden" where the "Big Five" can often be seen

### See the Big Five on game drives...

in Africa's wildlife-rich national parks, where everyone has a window seat for viewing. That's what you'll do upon arrival in Arusha, waking up for a game drive and a picnic in Arusha National Park and learning how to make an African drum at a welcome dinner. Set off on a game drive en route to Tarangire National Park where you will spend the next two days spotting lions, Cape Buffalo, elephants, zebras, giraffes and more as you stay in a tented camp. Meet a tribal chief in a local Maasai village, learn about their traditions, and visit a primary school to talk with the children. In Ngorongoro, your family picnics in the world's biggest intact caldera and goes on a game drive to look for lions, black rhinos and elephants along the way. And you'll spend three nights in the heart of Serengeti National Park, inviting with an outdoor swimming pool where the animals walk on by. From eye-opening daily game drives – to a hot air balloon ride and bush breakfast at dawn as the wildlife of the Serengeti starts a new day – to making Maasai crafts and taking a nature walk with a Maasai guide – your family safari is unforgettable.

### 2024 DATES

Jun 2, 9, 12, 16, ~~19~~, 21, ~~23~~, 26, 28, 30

Jul ~~3~~, 5, ~~7~~, 10, 12, 14, 17, ~~19~~, 21, 26, 28    Aug 2, 4, 7    Dec 20, 22, 25  
/ = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

June – August

LAND PRICE + ON-TOUR AIR (2 flights) = TOTAL PER PERSON

Double	\$ 8,990	+	\$ 400	=	<b>\$ 9,390</b>
Single	\$ 9,913	+	\$ 400	=	<b>\$ 10,313</b>
Triple	\$ 8,790	+	\$ 400	=	<b>\$ 9,190</b>

December

LAND PRICE + ON-TOUR AIR (2 flights) = TOTAL PER PERSON

Double	\$ 9,390	+	\$ 400	=	<b>\$ 9,790</b>
Single	\$ 10,333	+	\$ 400	=	<b>\$ 10,733</b>
Triple	\$ 9,190	+	\$ 400	=	<b>\$ 9,590</b>

### 2024 PRICE INCLUSIONS

27 meals (9 Breakfasts, 9 Lunches & 9 Dinners), airport transfers as noted, gratuities to Tauck Director, local guides, and drivers, service charges, taxes, admission fees and portage. **Recommended age: 8+**; the minimum age for children on this trip is 5 – children must be at least 7 or older to participate in the hot air balloon ride on day 8, a \$475 value. Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room plus a rollaway cot, when available. Quad accommodations are not available. On-tour air included (2 flights). **\$500 Child Savings: Children 12 and under**

### 2024 PREMIER ACCOMMODATIONS

Night 1,2	<b>GRAN MELIÁ ARUSHA</b>	Arusha
Night 3,4	<b>TARANGIRE SAFARI LODGE</b>	Tarangire National Park
Night 5,6	<b>TLOMA LODGE</b>	Ngorongoro – Karatu
Night 7-9	<b>MELIÁ SERENGETI LODGE</b>	Serengeti National Park

International Airfare is additional; call Tauck for special rates from the US and Canada (subject to availability). All departures are limited to 30 guests. For activities marked with an asterisk (\*) in day-by-day descriptions, a signed liability waiver will be required. Certain exceptions may apply. Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Product and Activity / Pace details.**

Activity Level 2 / Pace Level 4



*Your family will have an opportunity to visit a Maasai village, a cultural connection that shares traditions.*



Machu Picchu

# Mystical Peru

*Discover secrets of lost kingdoms and valley villages with your family*

8 DAYS FROM \$4,940

## 1. Arrive Lima

**Tour begins: JW Marriott Hotel Lima.** A transfer is included from Lima Airport to the JW Marriott Hotel Lima, located in Miraflores. Most international flights arrive late in the evening.

## 2. A taste of daily life, Lima to Cusco

Journey through the history and culture of Peru on a visit to Exquisito Peru. After lunch, fly to Cusco and drive to your hotel in the Urubamba Valley for a three-night stay. Enjoy a welcome dinner tonight. **Meals BD**

## 3. Traditions of Urubamba, the Sacred Valley

Spend the morning in a nearby community participating in your choice of day-to-day activities that locals do, from harvesting to spinning and dyeing wool. This afternoon, visit a pottery studio and paint your own ceramic tiles. Have dinner at a village restaurant tonight. **Meals BLD**

## 4. Rafting or horseback riding

A choice of included activities\* today includes a guided horseback ride along a countryside trail, a river rafting adventure that's fun for all ages, or a one-hour treatment at the hotel's pampering spa. Everyone meets up for a barbecue lunch at a private ranch, followed by a show





## Uniquely Tauck

- Experience daily life in a rural village in the Sacred Valley, trying your hand at harvesting, spinning and dyeing wool like local families do
- Learn about the four-footed residents of Peru, from smooth-gaited Peruvian Pasos (horses) to llamas and alpacas whose wool is used for clothing and weavings
- Ride the rails into the Andes for an overnight stay and guided visit to Machu Picchu, a “lost” Incan kingdom that was hidden from the world

starring the country’s smooth-gaited Peruvian Paso (horses), considered to be part of Peru’s cultural heritage. A local shaman joins you to bless your journey and share spiritual stories about the Sacred Valley and Machu Picchu before dinner this evening. **Meals BLD**

### 5. A rail ride to a lost Incan city

Pack your Tauck-provided duffel bag for an overnight stay near a mysterious mountain city shrouded in clouds. Stop en route to the train station to visit a local school for games and conversation with the schoolchildren and teachers. Then it’s all aboard your Vistadome train for a memorable rail ride to Aguas Calientes and a drive up to the “Lost City of the Incas,” Machu Picchu. Spend the afternoon exploring this World Heritage Site with our expert guides, learning about the sites you will see, and have dinner at your leisure. **Meals BLD**

### 6. Daily life, bears, and Cusco

Spend the morning as you like at your hotel, taking a guided nature walk on the property, visiting the colorful market in Aguas Calientes, or learning about the endearing spectacled bears that live on the grounds of the hotel. After lunch, ride the rails back down to Ollantaytambo station. Continue to Cusco for a two-night stay. **Meals BLD**

### 7. Incas, chocolate, and alpacas

Built in the shape of a puma, Cusco abounds with both Incan relics and Spanish Colonial architecture. Explore Sacsayhuamán, a walled complex near the old city of Cusco, before a hands-on chocolate-making class at the ChocoMuseo. Meet the four-footed residents of the region

at a local farm, where you will get tips on telling the difference between an alpaca and a llama. Music is on the menu at our farewell dinner; learn how to play Peruvian pan flutes – yours to take home. **Meals BD**

### 8. Journey home

**Tour ends: Lima.** Fly from Cusco to Lima, arriving midday; rooms have been reserved for you at the JW Marriott Hotel Lima, before your flight home. A transfer is included to Lima Airport from the JW Marriott Hotel Lima. Allow a minimum of three hours for flight check-in. **Meals BL**

### 2024 DATES

Jun 16, 23   Jul 7, 14, 21   / = Sold Out!

Go to [tauck.com](https://tauck.com) for up-to-the-minute space availability.

### 2024 PRICE PER PERSON

#### LAND PRICE + ON-TOUR AIR (2 flights) = TOTAL PER PERSON

Double	\$ 4,675	+	\$ 415	=	<b>\$ 5,090</b>
Triple	\$ 4,525	+	\$ 415	=	<b>\$ 4,940</b>
Single	\$ 5,799	+	\$ 415	=	<b>\$ 6,214</b>

### 2024 PRICE INCLUSIONS

19 meals (7 Breakfasts, 6 Lunches & 6 Dinners), airport transfers as noted, service charges, gratuities to local guides, admission fees, taxes & portage. **Recommended age: 8+.** Children under 18 must be booked in a room with at least one adult. Triples are usually a two-bedded room with a rollaway cot or a sofa bed. Quad accommodations are not available. On-tour air included (2 flights). **\$200 Child Savings: Children 12 and under.**

### 2024 PREMIER ACCOMMODATIONS

Night 1	<b>JW MARRIOTT HOTEL LIMA</b>	Lima
Night 2-4	<b>ARANWA SACRED VALLEY HOTEL &amp; WELLNESS</b>	Urubamba
Night 5	<b>INKATERRA MACHU PICCHU PUEBLO HOTEL</b>	Aguas Calientes
Night 6,7	<b>JW MARRIOTT EL CONVENTO CUSCO</b>	Cusco

International Airfare is additional; call Tauck for special rates on international air for travel originating in the US and Canada (subject to availability). Children must be 10+ to horseback ride and 3+ to raft. For activities marked with an asterisk, participation is at your own risk; a signed liability waiver will be required. Certain exceptions may apply. Itinerary is subject to change. **Please go to General Information for additional information, including our Guest Protection Product and Activity / Pace details.**

**Activity Level 3 / Pace Level 4**

# General Information

## Expectations Versus Reality

*As a family of travelers, we've learned that every journey starts with a preconceived image of what to expect. Inevitably, this image changes as we experience the real thing. If the actual experience exceeds our expectations, we feel joy. If it falls short, we feel disappointment. For example, hotel accommodations vary significantly around the world in terms of room size, location and service levels. And no matter how hard we try to meet the highest standards, we will all have a favorite and least favorite experience on any trip.*

*Behind every tour or cruise, there are literally hundreds of people we depend upon to help deliver on your expectations. Should one or two of them fall short, or there is an unexpected change to the itinerary, we hope you will not allow an isolated situation to upset your vacation.*

*So much of the joy of travel is to experience the unexpected. We hope you share that philosophy.*

–The Tauck Family

This brochure is designed to provide you with an honest description of what to expect on your tour or cruise. The Introduction Pages and the General Information (on this spread) are very important for you to understand. This information, in addition to other documents we will provide when you book with us, including our *Travel Terms and Conditions* and *Journey Confirmation*, form the basis of our agreement with you. These documents include important legal obligations and should be read with care.

## Inclusive Prices

2024 prices are per person in US dollars. Prices include: all accommodations (see below); airport transfers and land transportation as detailed in the tour itinerary; basic internet where available in hotel rooms and aboard ships (service levels are not guaranteed); entertainment and special dinners as arranged by Tauck; shore excursions and sightseeing; standard luggage handling (see below). Meals are included as specified. All appropriate gratuities for luggage handling, bellmen, doormen, dining room servers and local guides are included. On-tour airfare is included in the tour cost when flights are part of the trip, as indicated on the tour itinerary. Tauck Director and driver gratuities are included for Tauck Bridges trips.

**Hotel & Ship Accommodations:** Tauck's per person price is based on double occupancy. Hotel rooms with two beds are usually reserved for doubles. The price for rooms / cabins occupied by one person is higher than those when two or more people share the cost of a room. Triples usually have two beds plus a rollaway cot (not recommended for comfort). Aboard ships, triples may not be available or may include a sofa or upper berth.

**Luggage Handling & Restrictions:** Normal luggage handling is included in the tour cost. Due to space

restrictions on on-tour-transportation, we ask that you please limit your checked luggage to one suitcase per person weighing no more than 50 lbs. Allowances and restrictions for checked and carry-on luggage vary across airlines, so we urge you to verify your airline's current number of items, size and weight limits to avoid overage fees, which can be expensive. Tauck cannot be held liable for additional fees or inconveniences imposed by your airline.

## Not Included in Price

The tour price does not include your airfare and related taxes to the tour departure point and from the tour ending point. As a service, Tauck will make hotel reservations before or after your trip on a space available basis upon request. These hotel charges will be added to your tour cost. Personal Expenses such as phone calls, room service, alcoholic and bar beverages, laundry, airline excess luggage charges (as noted above) and other optional incidental extras are not included.

## Luggage Responsibility

Although every effort is made to handle guests' luggage carefully, we cannot be responsible for loss or damaged luggage and personal effects due to breakage, theft, or fair wear and tear through hotel, airline and ground transportation handling. It is important to have adequate insurance to cover these eventualities. See Tauck's "Guest & Cruise Protection."

## Before You Go

**Itinerary Changes & Price Flexibility:** Tauck will make every effort to operate all tours as published. Tauck reserves the right to alter or curtail the itinerary, or substitute sightseeing, ports, hotels, and / or conveyances as deemed necessary. Any savings realized by these changes will be refunded to guests. Any added expense will be covered by Tauck. Although not expected, prices in this brochure may be modified due to errors or unexpected factors not anticipated at the time of printing.

**Transportation Security:** The Transportation Security Administration requires all passengers to provide their name, date of birth and gender when making all airline reservations. Travelers must provide their passport number and date of birth as they appear on their passport or government-issued ID to Tauck at time of booking for all cruises. Tauck must provide this information to the cruise operator before departure or you may be denied boarding.

**Passports and Visas:** For international travel, US citizens require a passport valid for at least 6 months beyond your return flight date. Non-US citizens should contact their booking agent or appropriate consulate for information on all required documents.

**Vaccinations:** Please check with a travel medical specialist or local health department for specific recommendations and / or requirements for immunizations. For Tauck's current Covid policy, please visit [www.tauck.com/health](http://www.tauck.com/health). Please note that because there is no way to eliminate all possible risks while traveling with Tauck, we cannot assume liability in the unlikely event you contract Covid.

**Health and Safety:** Please consult your physician for pre-departure health advice. Tauck regrets that it cannot provide special assistance for walking, wheelchairs, motorized scooters, dining or other personal needs. Guests needing such assistance must be accompanied by an able companion who will assist

them. We regret that all river cruising itineraries cannot accommodate wheelchairs or motorized scooters.

Tauck reserves the right to terminate the journey of any person who has a health condition that creates a hazard to other guests, is abusive of others or whose behavior is disruptive. Tauck will make no refund and will accept no liability for persons who must leave the trip.

**Shore Excursion Selection:** Tauck will contact guests 90 days prior to departure for shore excursion selections when applicable (included in the price but subject to availability). Shore excursion selections can be made directly on My Account at [tauck.com](http://tauck.com).

**Photography and Video on Tour:** Occasionally, Tauck will use photographs and / or video taken on tour by fellow guests, your Tauck Director or professional photographers for use in print, Internet and other promotional purposes. If you prefer that your image not be used in any marketing activities, please notify your Tauck Director at the start of your tour

## Airline Reservation Services

International airfare may be purchased through Tauck for travel originating in the United States, Canada and Australia. By using Tauck's air services, you agree that Tauck, in purchasing, selling or otherwise arranging air transportation, is acting only as your agent with air carriers, who are independent contractors. Tauck is not liable or responsible for any accident, death, personal injury, illness, property damage, delay or other loss or expense of any nature whatsoever arising directly or indirectly out of any act of God, or any actions or omissions (including any failure to provide services) or default of, any carrier. Your airline ticket purchased through Tauck constitutes a contract between yourself and the airline. Tauck is not liable for, and does not assume responsibility or accept claims with regard to: seat assignments, name changes, schedule changes, flight changes, missed connections, cancellations, claims for a refund or reimbursement of airline ticket fees, or any other loss or expense incurred by you for any reason whatsoever. Tauck must handle ticketing for Tauck's special fares, which are subject to availability and cannot be guaranteed until reserved. Special fares cannot be combined with any other promotional offer. Tauck's air services must be purchased in conjunction with a Tauck tour. Electronic ticket numbers will be provided with final documents. Should you cancel or change your flights before or after departure, all airline cancellation and change fees will apply. It is the guest's responsibility to confirm all departures 24 hours in advance and to be aware of any changes by the carrier.

## How to Make a Reservation

See your travel advisor, or call Tauck at 800-468-2825 to make a reservation.

**Payment Due Dates and Amount:** To hold space up to time of "Final Payment," a deposit for each tour booked must be received by the "Deposit Due Date" or your space is automatically released:

**\$350 per person** – Tauck Bridges North America land tours; *Costa Rica: Jungles & Rainforests; Mystical Peru*

**\$600 per person** – Tauck Bridges Europe land tours; *Tanzania: A Grand Family Safari*

**\$900 per person** – Tauck Bridges river cruises

**\$1500 per person** – *Galápagos: Wildlife Wonderland*

Final Payment is due to Tauck 60 days before departure for land trips, and 120 days before departure for rail journeys and cruises (including Grand Alaska). If



your deposit was made by credit card, final payment will be automatic unless you opted out at time of booking. Bookings without full payment at this time may be subject to cancellation without notice. Failure to make payment will be considered a cancellation by the guest and all applicable cancellation fees will apply.

**Personal Travel Documents:** Approximately 60 days before departure, and after receipt of final payment, your travel documents will be sent electronically; they will include electronic airline ticket numbers (when applicable), joining instructions, hotel lists, a reading list, clothing suggestions, trip itinerary, and other pertinent information.

**Extreme Circumstances:** In the event of an act of God, war (declared or undeclared), terrorism, accident, natural disaster, outbreak of disease, pandemic, quarantine, decisions by governments, or other similar event or circumstance beyond Tauck's control. Tauck reserves the right to issue a credit to you in lieu of a money-back refund, applicable to a future Tauck journey.

## TAUCK Guest & Cruise Protection

Under Tauck's travel protection plans, you will receive the following:

**Cancellation Fee Waiver:** Should you have to cancel your trip for any reason, Tauck's Cancellation Fee Waiver reduces the regular cancellation fees outlined herein, provided we are notified of cancellation before your trip departs. Certain terms and restrictions apply.

**Travel Insurance Benefits:** Underwritten by United States Fire Insurance Company. Should you have to cancel your trip due to illness, injury, death or other covered reasons, any cancellation or airline penalties not refunded by Tauck under the Cancellation Fee Waiver may be reimbursable under Trip Cancellation. This Protection also provides benefits for:

- **Trip Interruption** - If you have to interrupt your tour for covered reasons, the plan provides reimbursement to catch up to your tour or return home.
- **Travel Delay** - Provides reimbursement for missed, prepaid Tauck travel arrangements if you are delayed by a common carrier, natural disaster, unannounced strike, or other reasons as cited in the certificate.
- **Medical Expense** - Reimburses covered medical expenses incurred in the event you become injured or sick during your trip.
- **Baggage / Personal Effects Protection** - Provides reimbursement in the event your luggage or personal effects are lost, stolen, damaged or delayed during your trip.
- **Worldwide Emergency Assistance Services** - Provided by Carefree Travel Assistance 24-hour emergency telephone assistance hotline for medical and travel-related problems.

Costs of Tauck's Guest & Cruise Protection is as follows:

**\$299 per person** – Costa Rica: Jungles & Rainforests; Mystical Peru

**\$329 per person** – Tauck Bridges North America land tours

**\$425 per person** – Most Tauck Bridges Europe land tours

**\$559 per person** – Grand European Family Holiday

**\$659 per person** – Tauck Bridges Europe river cruise

**\$669 per person** – Tanzania: A Grand Family Safari

### **\$699 per person** – Galápagos: Wildlife Wonderland

Tauck's optional *Guest & Cruise Protection* must be requested at time of booking and the fee must be included in initial payment. Fees are based on costs as of July 2021 and are subject to change. The amount of any refund shall be reduced by any recoveries obtained by you from any third parties. Travel agent commissions are not covered under these plans.

The protection plans discussed above provide insurance coverage that applies only during the covered trip. You may have coverage from other sources that provides you with similar benefits but may be subject to different restrictions depending upon your other coverages. You may wish to compare the terms of this policy with your existing life, health, home and automobile policies. If you have any questions about your current coverage, call your insurance agent. Should you choose to travel without Guest or Cruise Protection, or other adequate travel protection coverage, we will not be liable to you for any loss that such travel protection would have covered.

## If You Have to Cancel

**Cancellation Fees:** Regardless of reason, cancellations of confirmed bookings result in costly penalties and fees from hotels, ship operators and other travel providers. Therefore, the fees listed below will apply:

### **Land Tours**

With Guest Protection – Guests choosing to purchase Tauck's *Guest Protection* will incur the loss of the *Guest Protection* fee, per person.

Without Guest Protection – Guests choosing not to purchase Tauck's *Guest Protection* will incur cancellation penalties as follows for land tours:

### **60 days or more before departure**

Loss of Deposit, per person.

### **59–8 days before departure**

\$600 per person – Tauck Bridges North America land tours; Costa Rica: Jungles & Rainforests; Mystical Peru

\$900 per person – Tauck Bridges Europe land tours

\$1250 per person – Tanzania: A Grand Family Safari

### **7–1 day before departure**

\$900 per person – Tauck Bridges North America land tours; Costa Rica: Jungles & Rainforests; Mystical Peru

\$1500 per person – Tauck Bridges Europe land tours

\$2000 per person – Tanzania: A Grand Family Safari

### **River and Small Ship Cruises**

With *Cruise Protection* – Guests choosing to purchase Tauck's *Cruise Protection* will incur cancellation penalties as follows:

- 120 days or more before departure: Loss of Cruise & Train Protection fee per person
- 119–60 days before departure: Loss of 25% of cost of tour per person, not including air (if applicable), plus loss of Cruise & Train Protection fee
- 59–1 day before departure: Loss of 50% of cost of cruise per person, not including air (if applicable), plus loss of Cruise & Train Protection fee

Without *Cruise Protection* – Guests choosing not to purchase Tauck's *Cruise Protection* will incur cancellation penalties as follows:

- 120 days or more before departure: Loss of deposit, per person

- 119–60 days before departure: Loss of 50% of tour cost, not including air (if applicable) per person
- 59–1 day before departure: Loss of 100% of tour cost, not including air (if applicable) per person

Time of cancellation is when notice is received in Tauck's Wilton, CT office.

In the event of an unforeseen circumstance beyond our control, Tauck reserves the right to amend the *Protection* plans and cancellation terms outlined herein.

**Tour Interruption Fees:** If you have to interrupt your tour en route, you may be entitled to a refund for the unused land portion if it exceeds 24 hours; certain restrictions apply. Such refunds are based upon the number of overnights missed less a fee of \$40 per person per day for unused transportation and other fixed expenses.

**Partial Room Cancellation:** A person who cancels or leaves a tour while a roommate remains constitutes a cancellation of one type of accommodation and re-booking of another type of accommodation. The price charged to the remaining person is the new, higher price for the new accommodation.

## Before You Book

Before booking your tour or cruise, please be advised that many contain active experiences and may include touring in areas where modern amenities, like US-standard air conditioning, are not available. To access touring locations, you may need to walk considerable distances and stand on uneven terrain like cobblestones. Travelers must be in good health; consult your physician for pre-departure advice.

## Activity & Pace Levels

Higher numbers mean more active journeys.

### **Activity**

- 1: Walking/standing for up to one hour at a time, stairs and level ground
- 2: Walking/standing for one to two miles at a time, uneven steps & cobblestones
- 3: Active hiking, biking & walking for two to three miles, up hills & uneven terrain
- 4: Active walking, hiking, biking & sea kayaking with distances of 3+ miles for up to 3 hours at a time

### **Pace**

- 1: Generally easy – with time to rest and relax
- 2: Moderate – with some early morning starts
- 3: Often robust – long days, active sightseeing, early starts, evening activities, significant travel times
- 4: Consistently robust – very full and active days, extended travel times, and may include use of different modes of local transport

*Special thanks go to our guests, friends, families, travel partners and suppliers for the photography featured in this brochure.*

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# 2024 Tauck Bridges Calendar



FAMILY JOURNEYS	PAGE #	DAYS
NORTH AMERICA		
Red Rocks and Painted Canyons	18	8
Cowboy Country	22	8
Alaska: Call of the Wild	24	8
Wonders of the Canadian Rockies	26	7
RIVER CRUISING		
Blue Danube: Family Riverboat Adventure	30	8
Castles on the Rhine: Family Riverboat Adventure	34	8
Bon Voyage! France Family River Cruise	36	8
Family Fun Along the Seine: Paris to Normandy	38	8
Douro Discovery: A Family River Cruise in Portugal plus Madrid	40	10
Holiday Magic: Danube Family River Cruise	42	8
EUROPE		
Grand European Family Holiday	48	12
Italia Bella: Rome to Venice	52	8
The Sweet Life: Rome & Sorrento	54	7
Castles & Kings: London to Paris	56	8
Alpine Adventure	58	8
Ireland Forever	60	8
EXOTICS		
Galápagos: Wildlife Wonderland	64	8
Costa Rica: Jungles & Rainforests	68	8
Tanzania: A Grand Family Safari	70	10
Mystical Peru	72	8



DEPARTURE MONTHS											
JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
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To book your journey, contact Tauck or speak  
to your professional travel advisor.



Contact Cruise World on 09 917 4440 | 0800 500 732  
info@cruiseworld.co.nz | www.cruiseworld.co.nz

